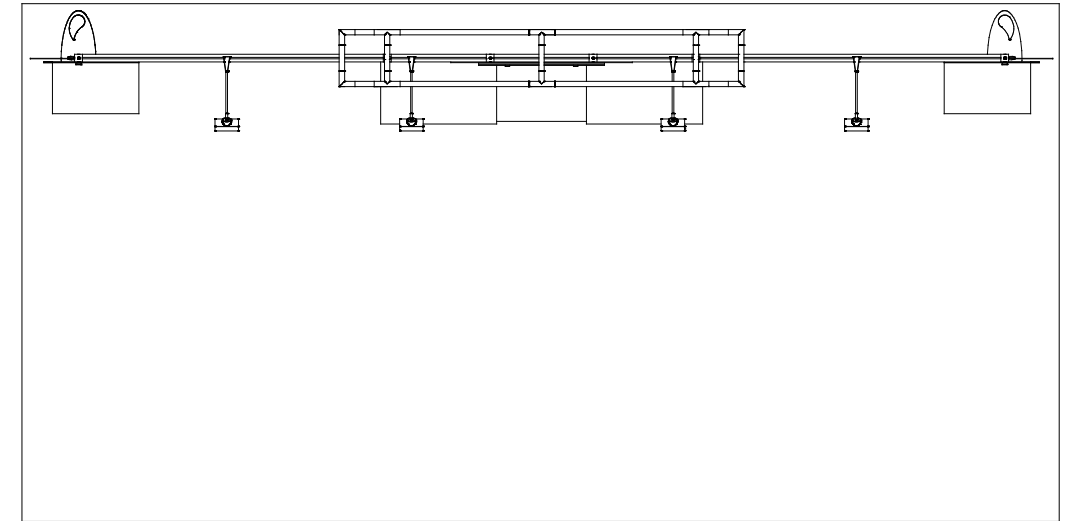
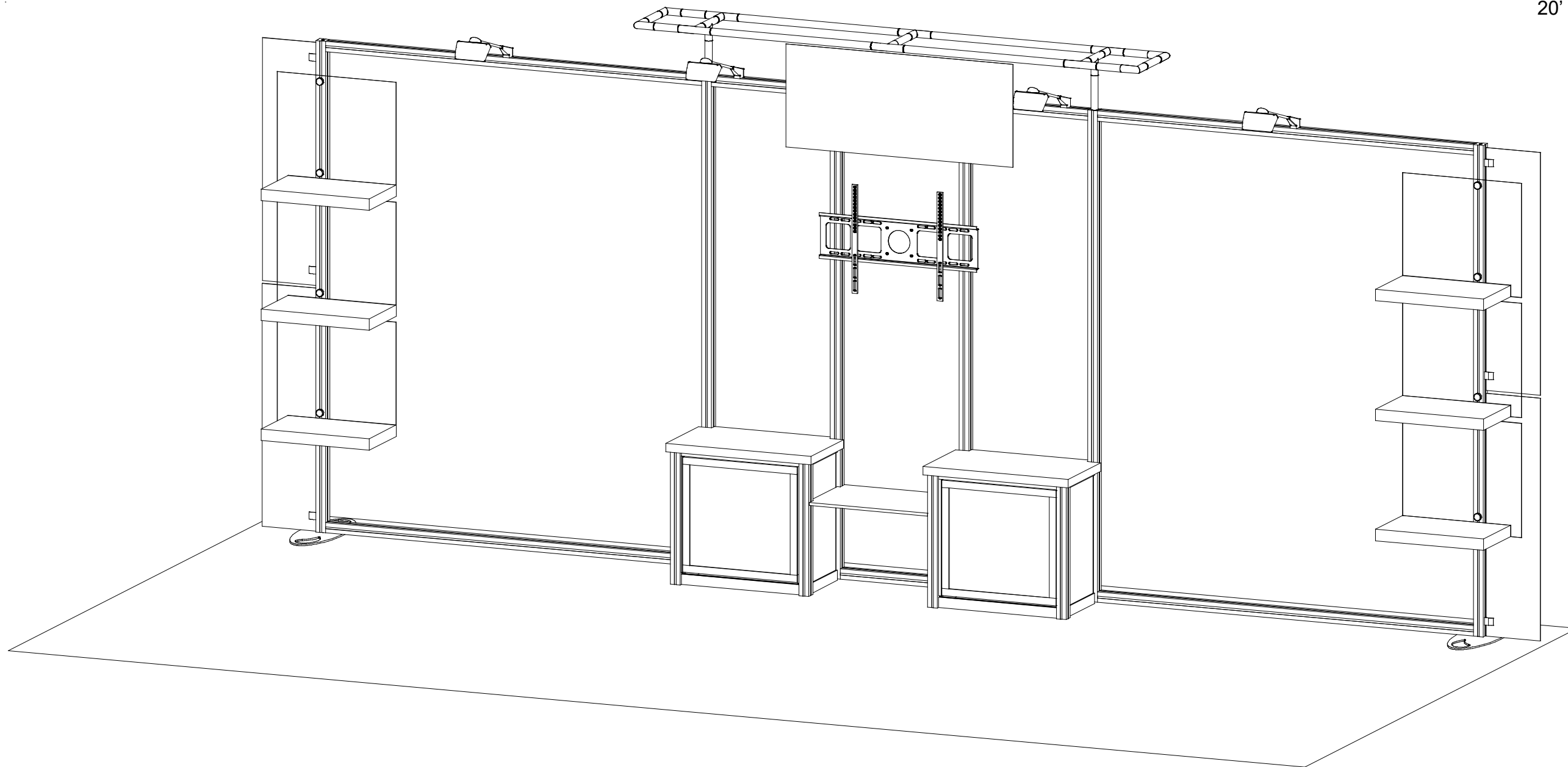




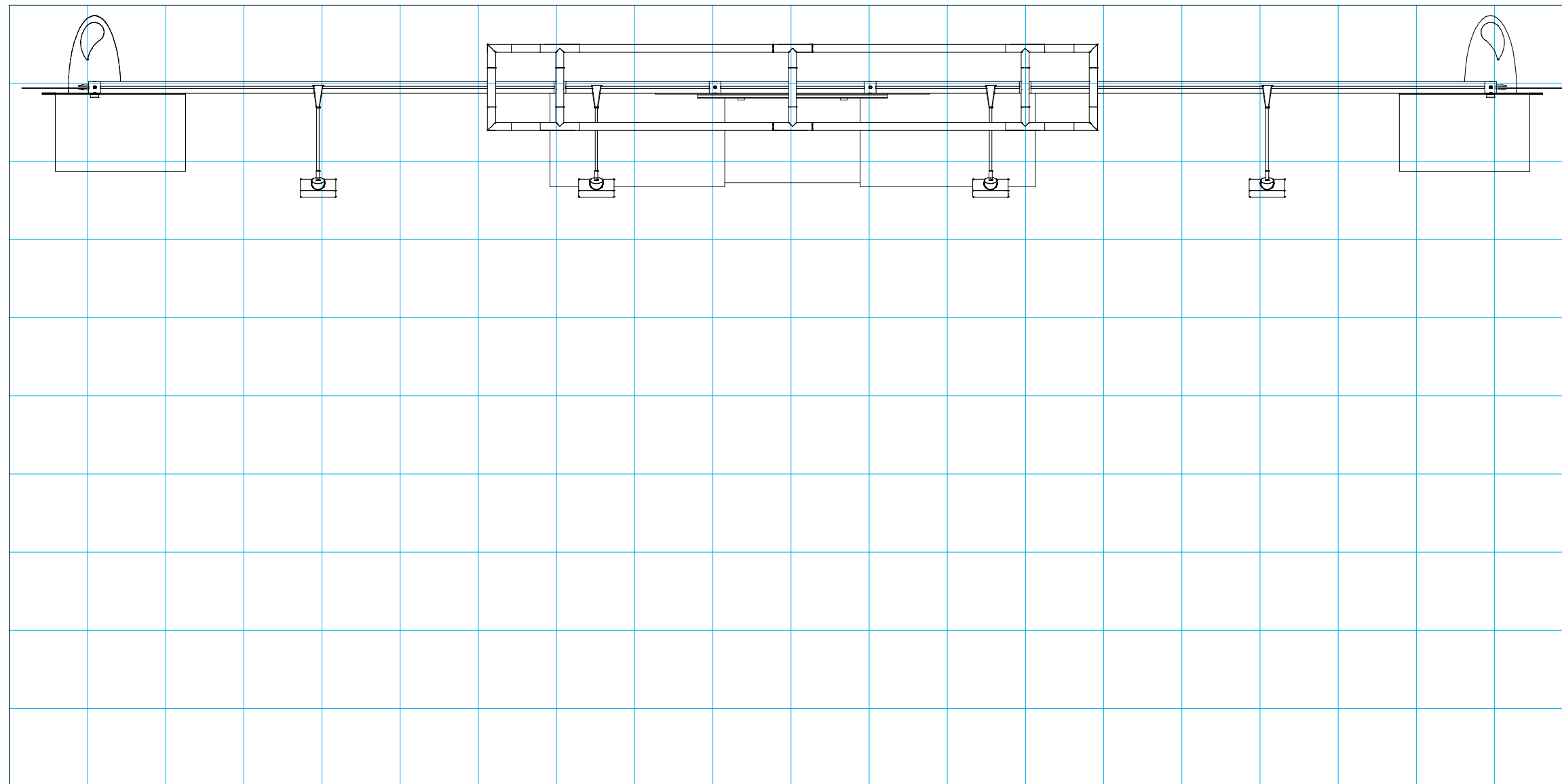
20'

Plan View

10'



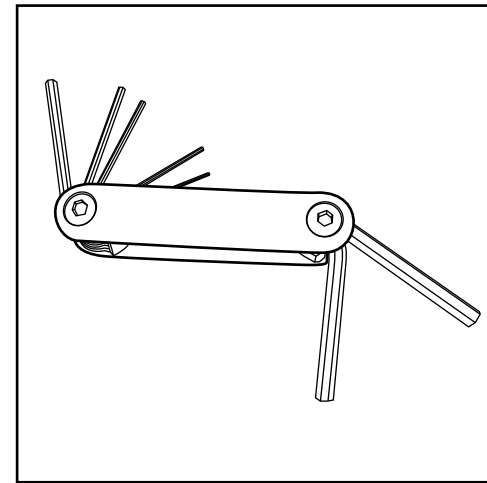
SETUP INSTRUCTIONS



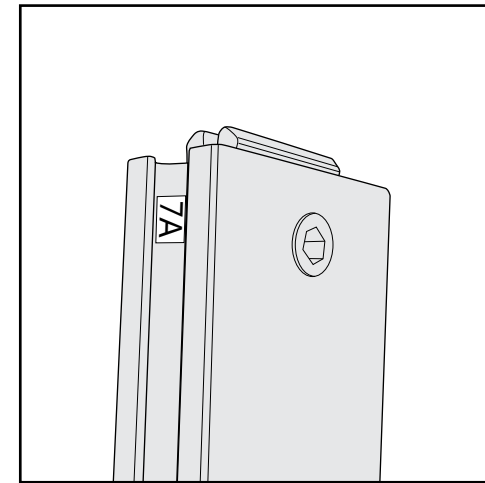
= 1 sq foot

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.



Hex Tool - Essential for Assembly



Part Identification - Numbering



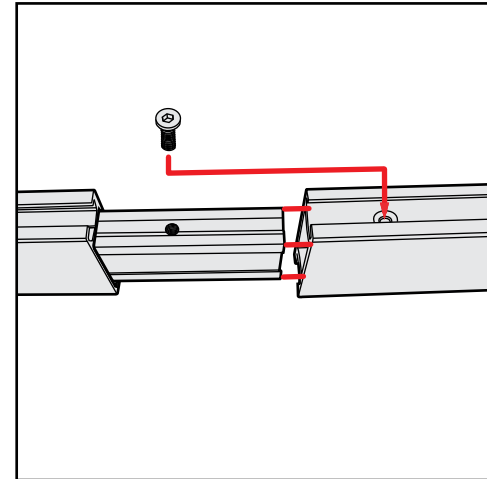
WARNING

Cleaning & Packing

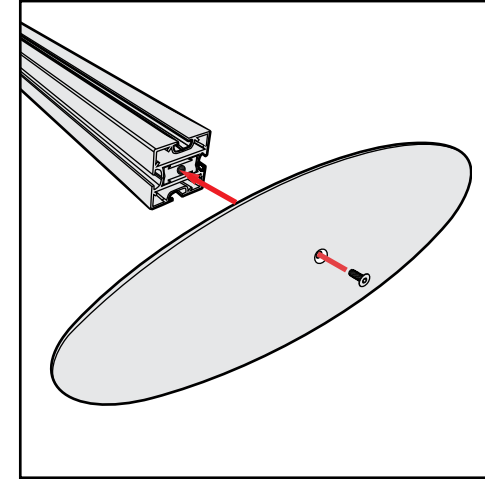
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



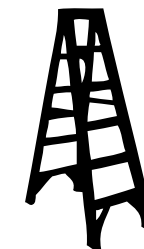
Spline Connection



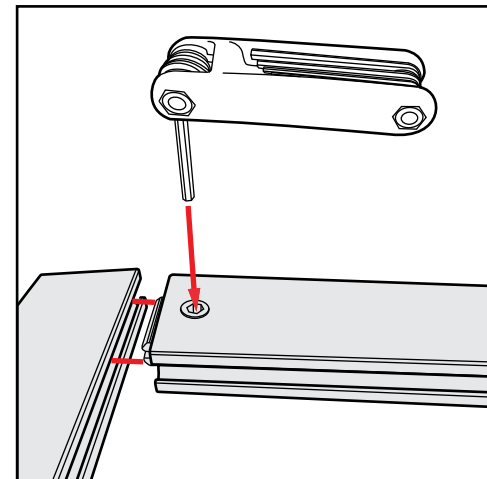
Base Plate & Extrusion Connection



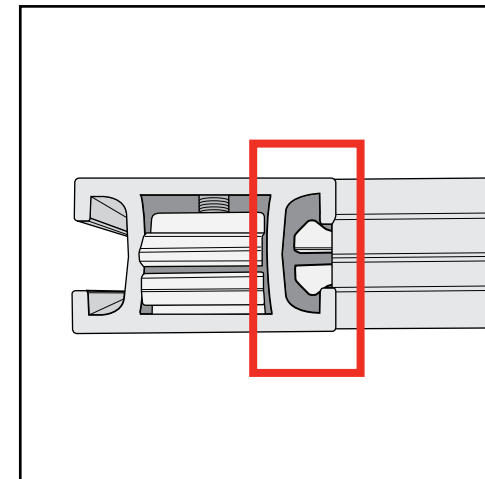
DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED



Extrusion & Lock Connection



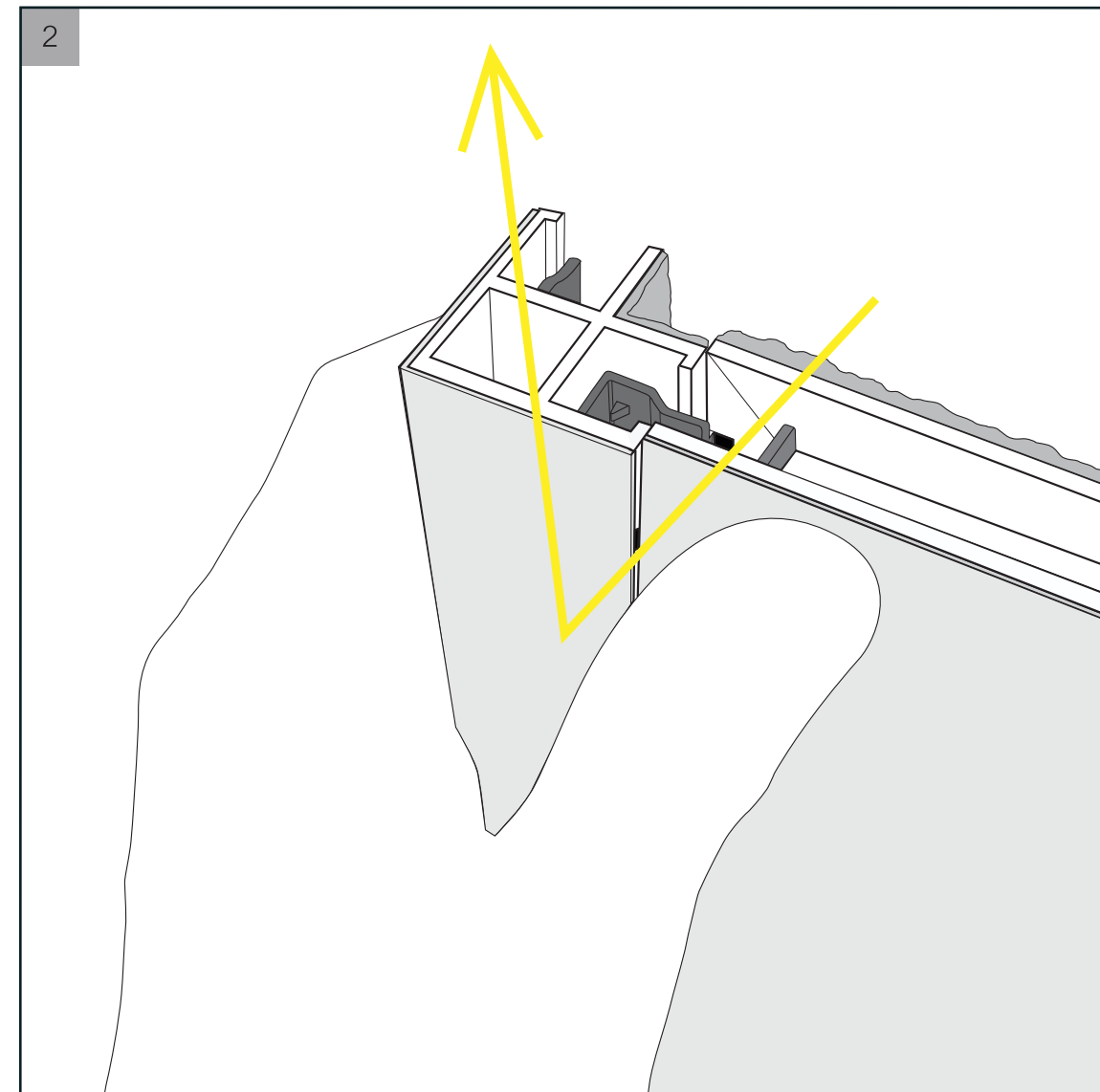
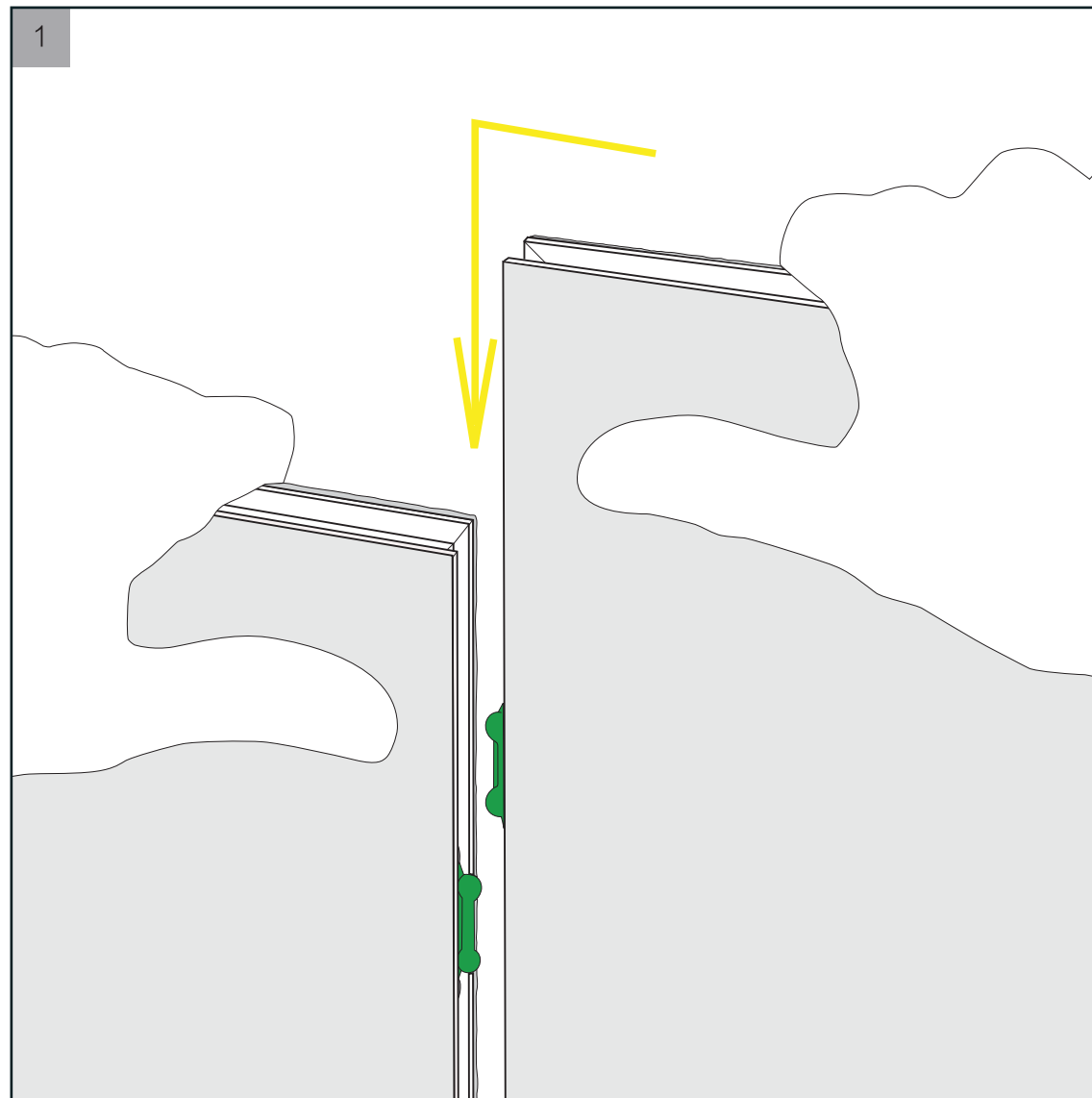
Engaged Lock



ALL CONNECTIONS MUST
BE TIGHTLY SECURED

ECO Panel Install

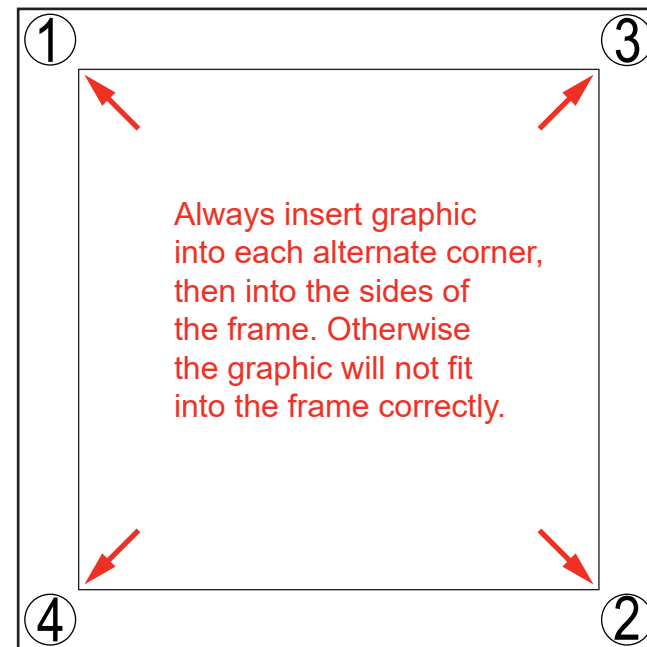
- 1 Place ECO panel together with a vertical offset, slide down to lock connector in place.
- 2 Panel Corner Connectors are installed just like ECO panels. Remove by off-setting top lock clips horizontally followed by separating vertically.



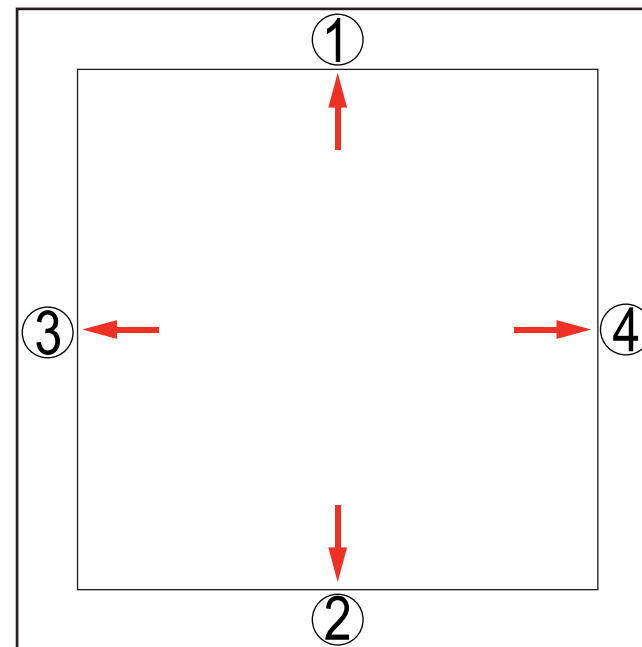
SEG Graphic Installation *in 3 Steps*

The Perfect Fit

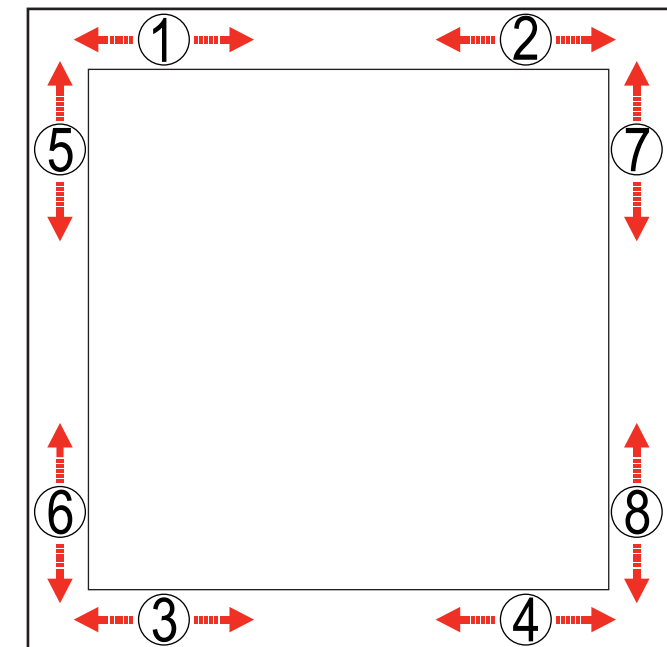
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video:

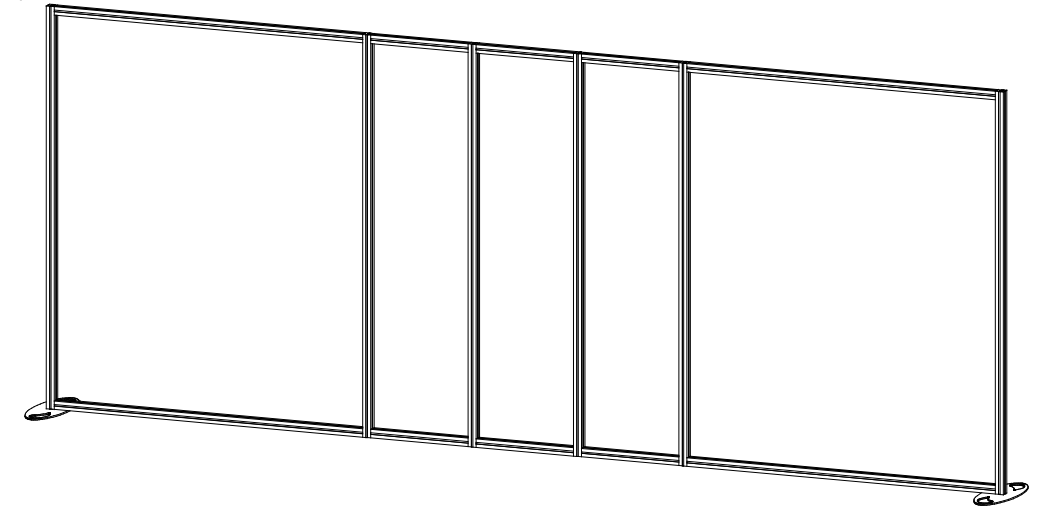


CRATE PACKING

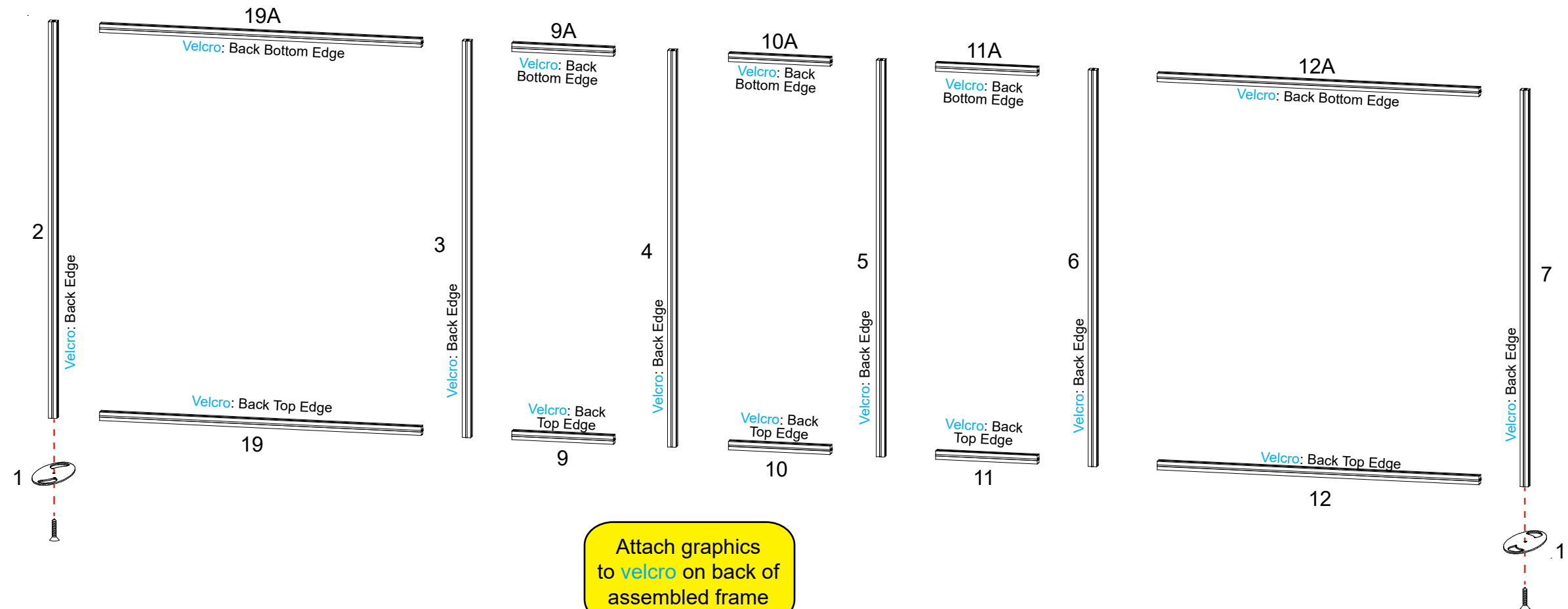
Item	Qty.	Description
1	2	Baseplate
2	1	85.75"h S44 Vertical Extrusion
3	1	86"h S44 Vertical Extrusion w/ MOD-300 Aero connector
4	1	86"h S44 Vertical Extrusion
5	1	86"h S44 Vertical Extrusion
6	1	86"h S44 Vertical Extrusion w/ MOD-300 Aero connector
7	1	85.75"h S44 Vertical Extrusion
9/9A	1/1	22"w S44 Horizontal Extrusion
10/10A	1/1	22"w S44 Horizontal Extrusion
11/11A	1/1	22"w S44 Horizontal Extrusion
12/12A	1/1	69.622"w S44 Horizontal Extrusion
19/19A	1/1	69.622"w S44 Horizontal Extrusion

Steps:

- 1) Install Baseplates [1] to bottom of verticals [2,7] using bolts.
- 2) Connect horizontals between verticals, as shown.
- 3) Apply fabric graphics to back of assembly, using Velcro.



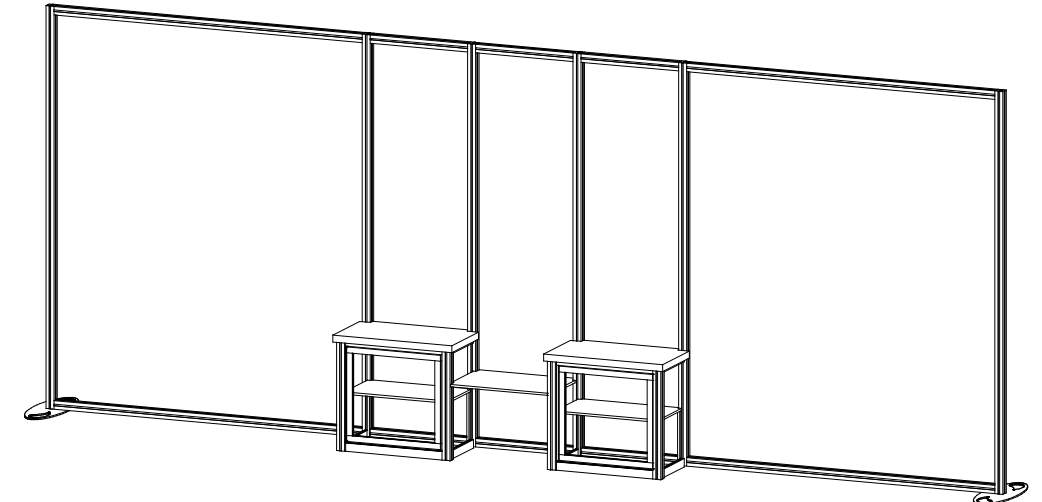
When assembled



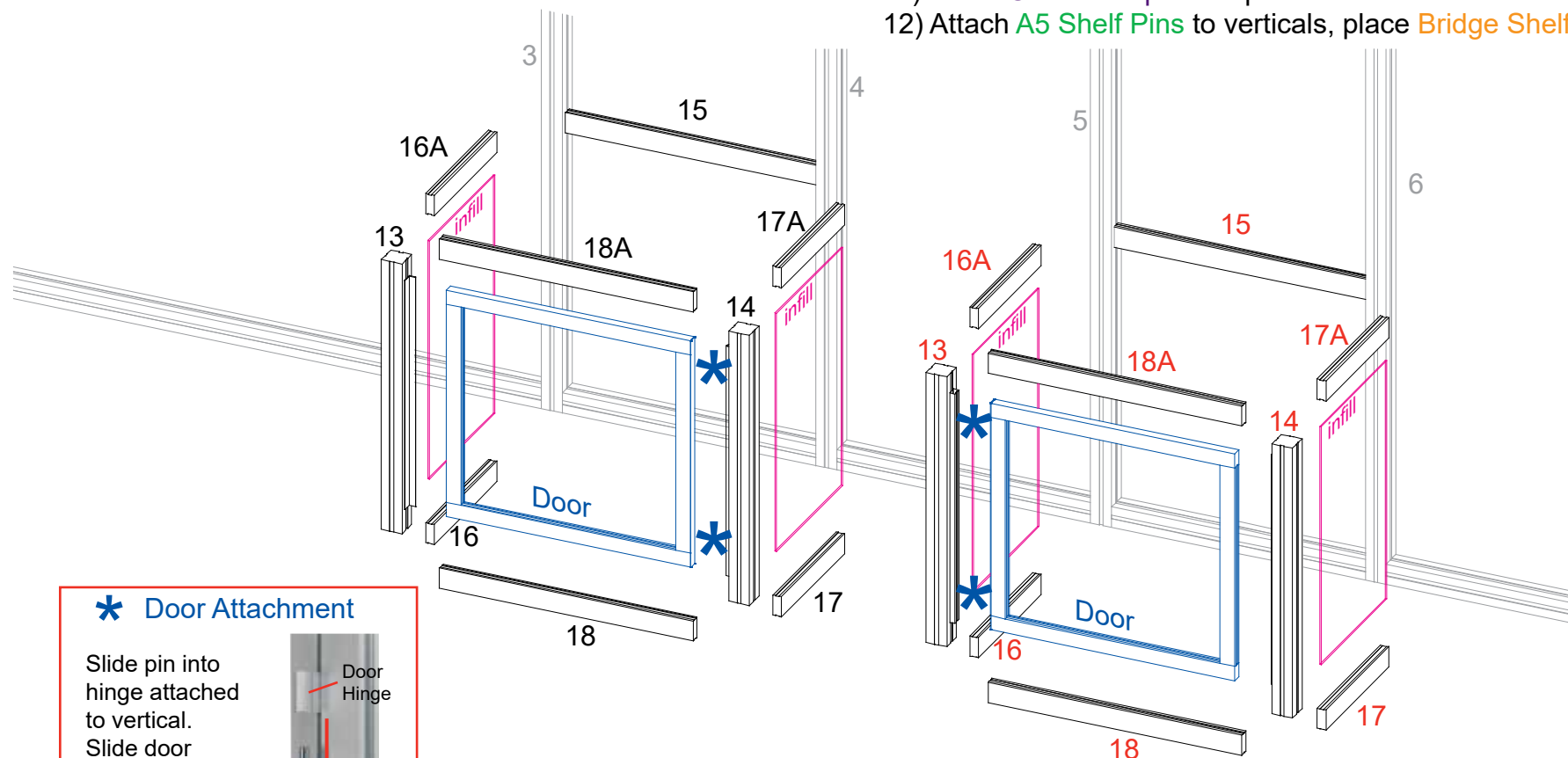
Item	Qty.	Description
13	1	24"h S44 Vertical Extrusion w/ Door Stop
14	1	24"h S44 Vertical Extrusion w/ Door Hinge
15	1	22"w Z45 Horizontal Extrusion
16/16A	1	12"w Z45 Horizontal Extrusion
17/17A	1/1	12"w Z45 Horizontal Extrusion
18/18A	1/1	22"w Z45 Horizontal Extrusion
13	1	24"h S44 Vertical Extrusion w/ Door Hinge
14	1	24"h S44 Vertical Extrusion w/ Door Stop
15	1	22"w Z45 Horizontal Extrusion
16/16A	1	12"w Z45 Horizontal Extrusion
17/17A	1/1	12"w Z45 Horizontal Extrusion
18/18A	1/1	22"w Z45 Horizontal Extrusion

Steps:

- 1) Connect horizontal [15] between backwall verticals [3,4].
- 2) Attach horizontals [16,16A] between vertical [13] & backwall vertical [3], sliding infill between verticals.
- 3) Connect horizontals [17,17A] between vertical [14] & backwall vertical [4], sliding infill between verticals.
- 4) Attach horizontals [18,18A] between verticals [13,14].
- 5) Connect horizontal [15] between backwall verticals [5,6].
- 6) Attach horizontals [16,16A] between vertical [13] & backwall vertical [5], sliding infill between verticals.
- 7) Connect horizontals [17,17A] between vertical [14] & backwall vertical [6], sliding infill between verticals.
- 8) Attach horizontals [18,18A] between verticals [13,14].
- 9) Install Door to verticals [14] & [13]. See [Door Attachment](#) detail.
- 10) Attach Shelf Supports to inside of assemblies, using Velcro; place [Internal Shelf](#) in each cabinet.
- 11) Place [Counter Tops](#) on top of assemblies.
- 12) Attach [A5 Shelf Pins](#) to verticals, place [Bridge Shelf](#).

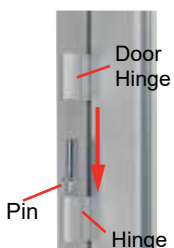


When assembled



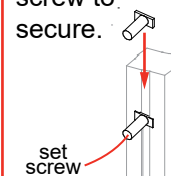
* Door Attachment

Slide pin into hinge attached to vertical. Slide door hinge over pin.



* Shelf Pin

Slide shelf pin into groove of extrusion & tighten set screw to secure.



AERO

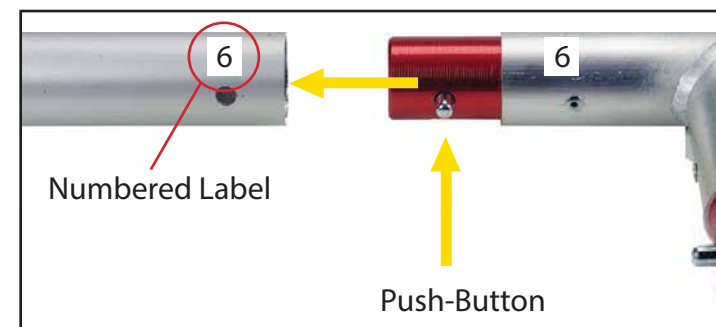
Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

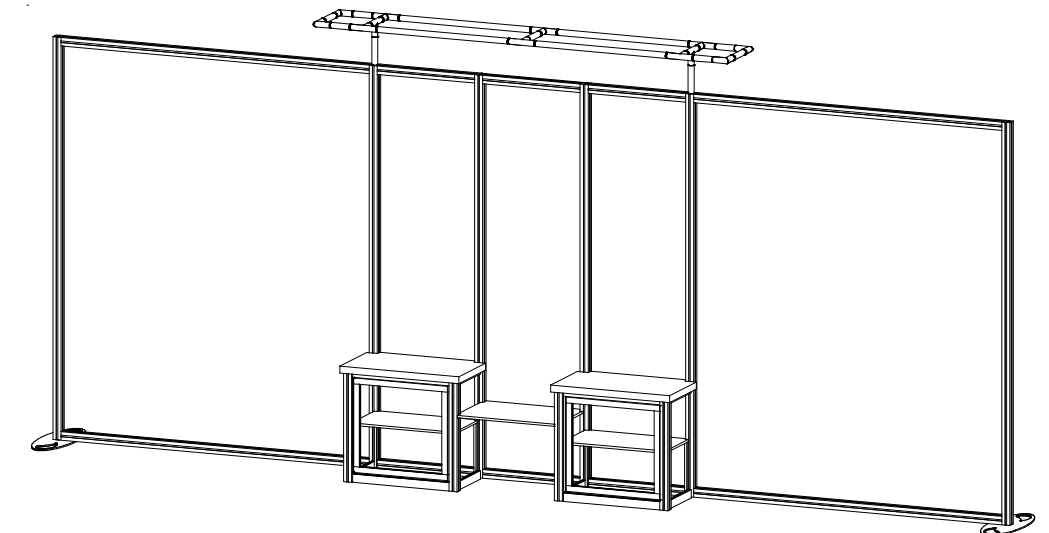
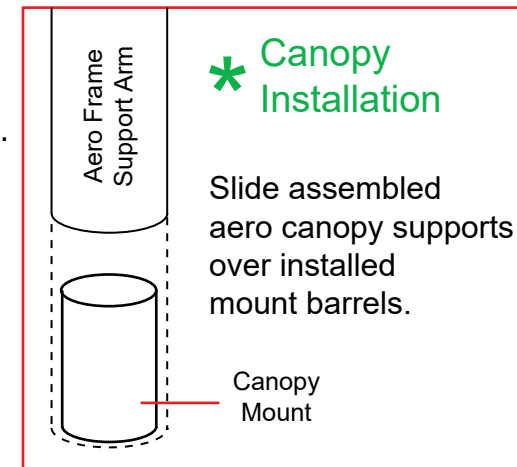
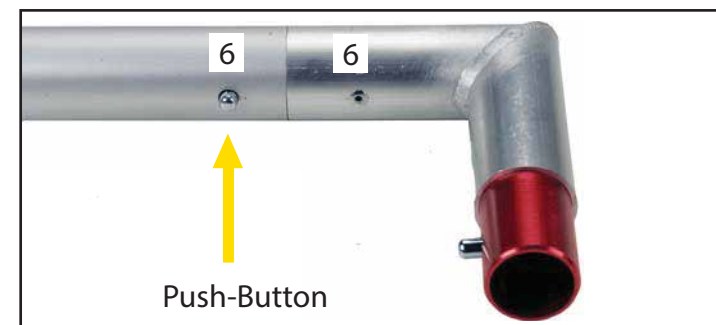
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

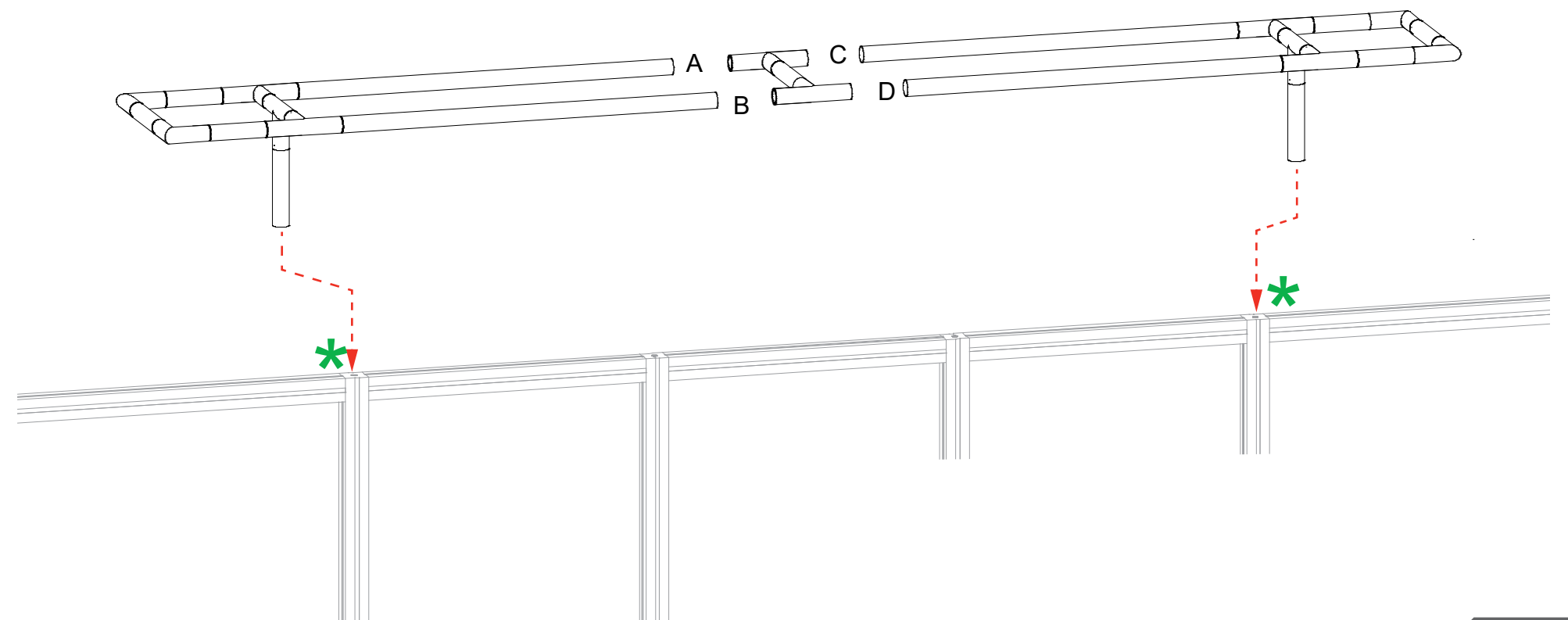


Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole of the opposing tube. To disassemble, push button and pull or twist extrusions apart.



Steps:

- 1) Assemble Aero frame in alphabetical order as shown.
- 2) Install Canopy Mounts to top of backwall verticals.
- 3) Connect assembled Aero frame to top of Canopy Mounts.
See [Canopy Installation](#) detail.



Steps:

- 1) Install Monitor Mount to front of verticals [4,5].
See **Monitor Mount Attachment** detail.
- 2) Attach Graphic Panels to verticals [2,7] using screw caps.
See **Graphic Attachment** detail.
- 3) Connect Shelves to verticals [2,7]. See **Shelf Attachment** detail.
- 4) Attach Wings to left & right sides of backwall using A10 clips.
See **Wing Attachment** detail.
- 5) Connect Header Graphic above monitor mount, using **H8 clips** & Velcro.
- 6) Attach Lights to top horizontal. See **Light Attachment** detail.

