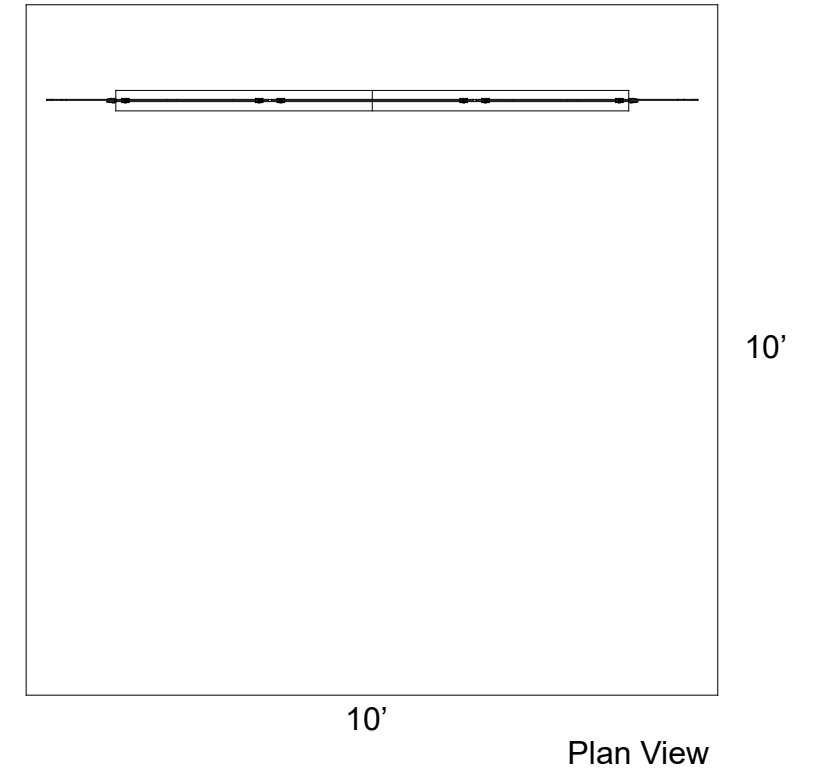
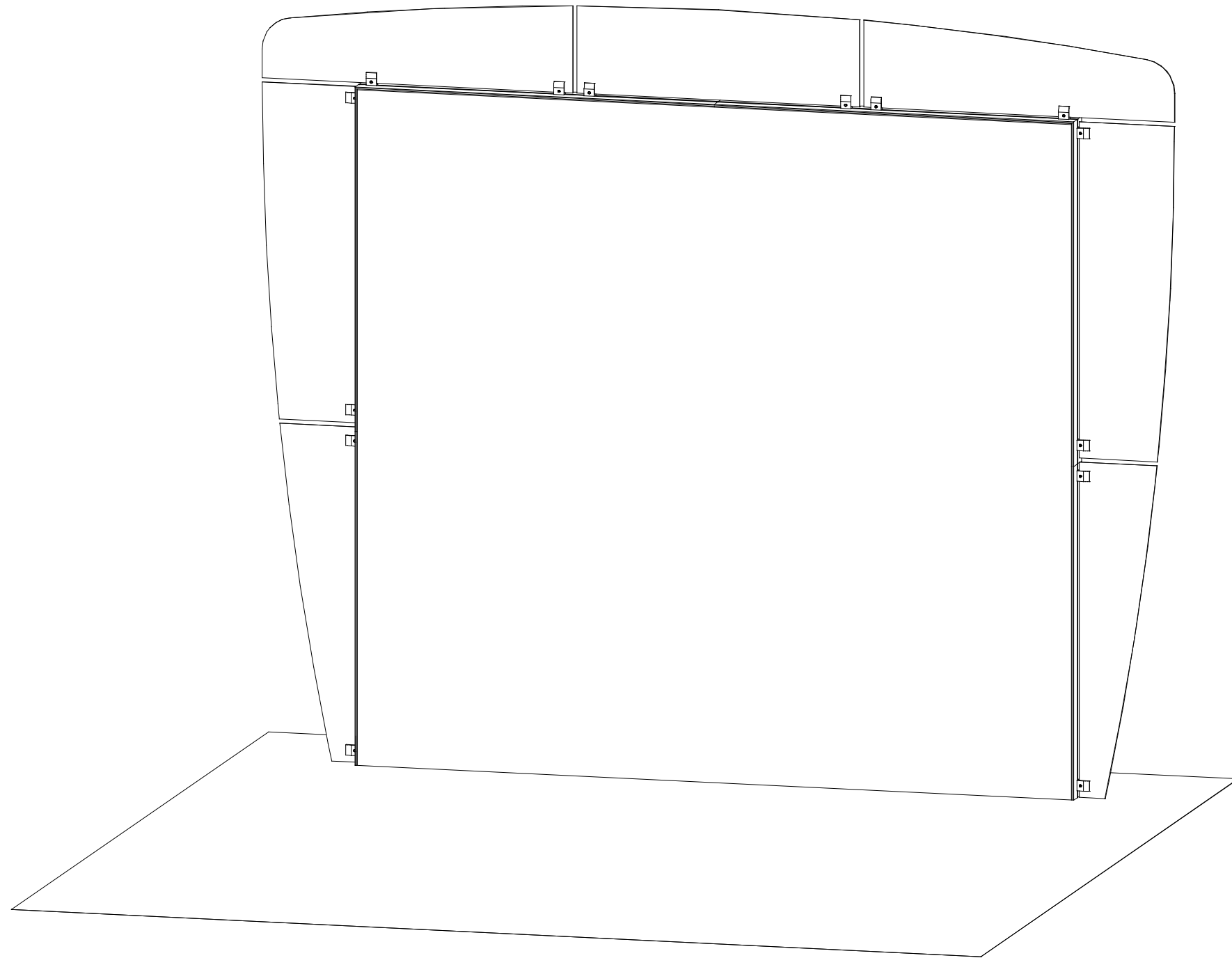
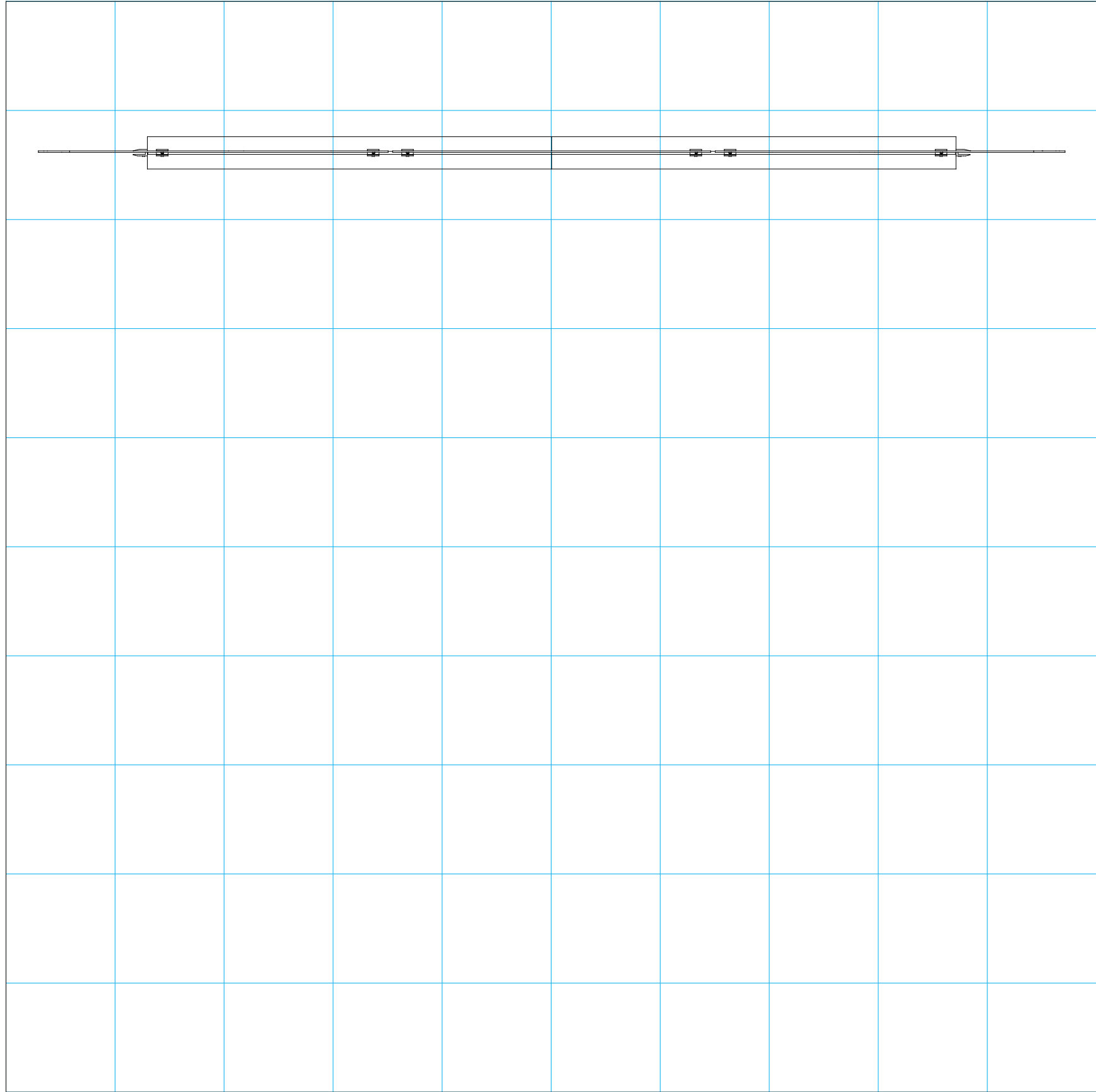




SETUP INSTRUCTIONS



= 1 sq foot

General Setup Instructions

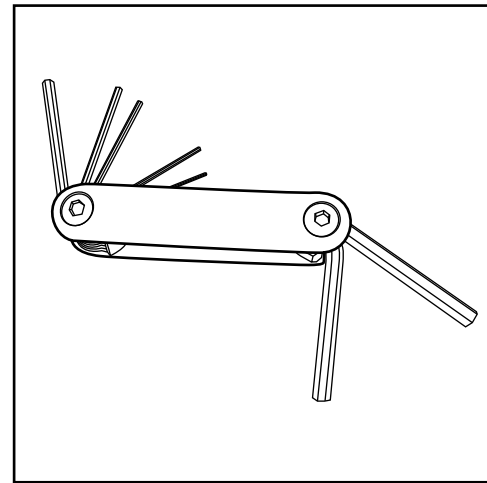
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

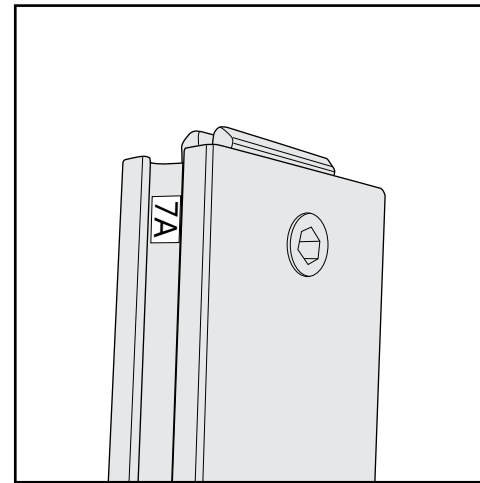
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

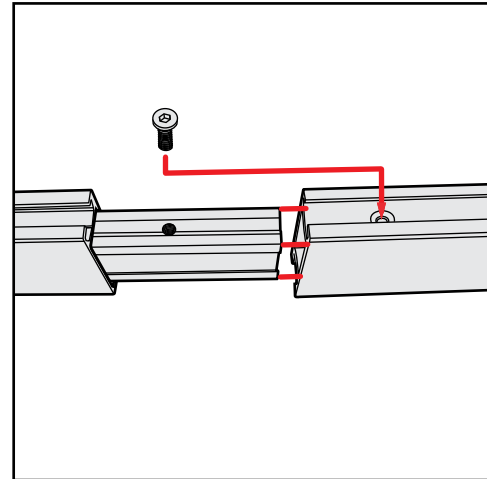
- For loss prevention, tighten all set screws and locks during disassembly.



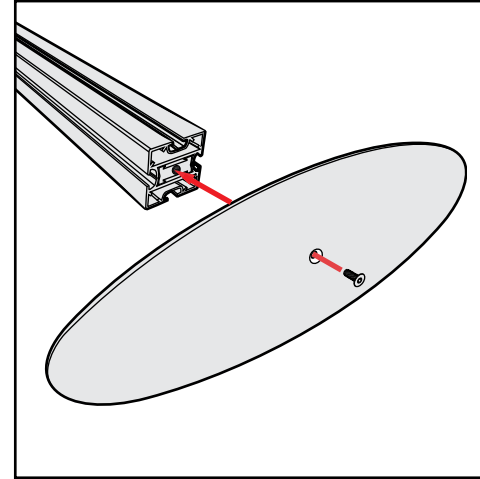
Hex Tool - Essential for Assembly



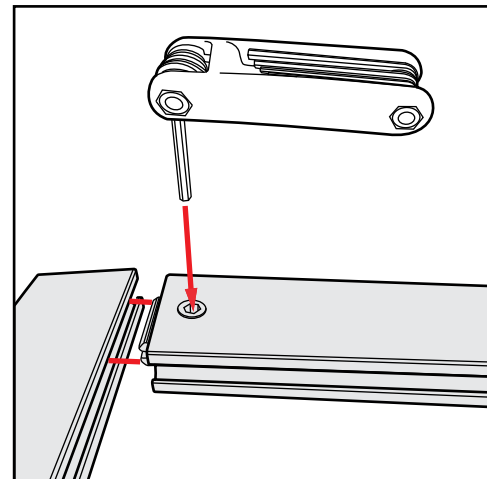
Part Identification - Numbering



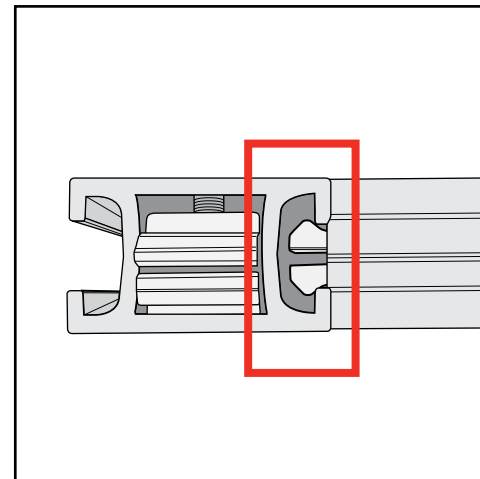
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



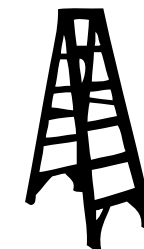
Engaged Lock



WARNING



DO NOT USE POWER TOOLS

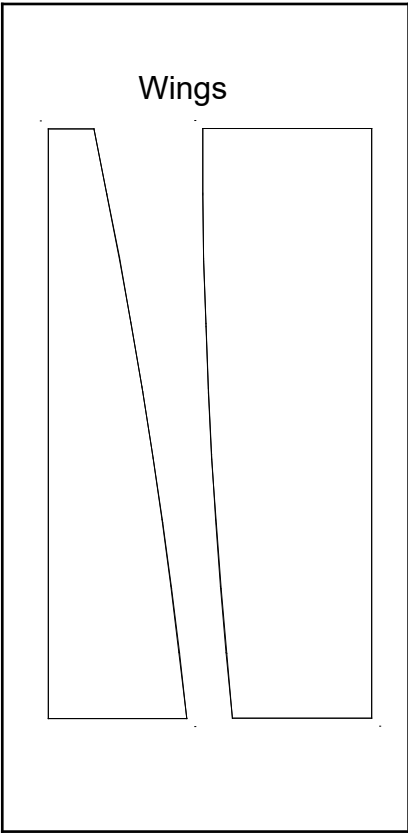


LADDERS OR LIFTS
MAY BE REQUIRED

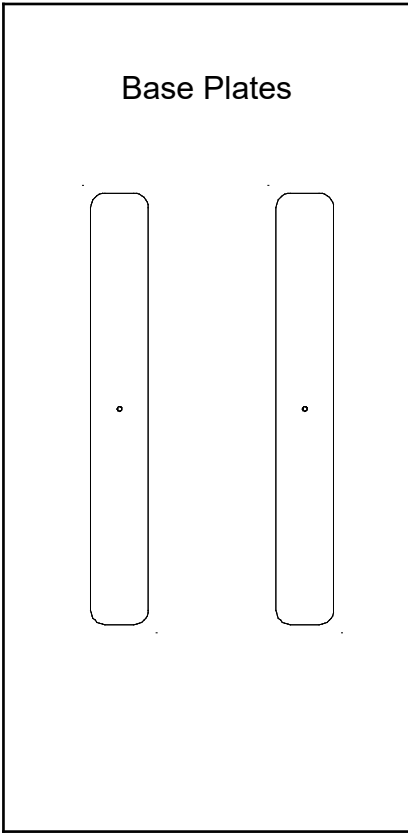


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

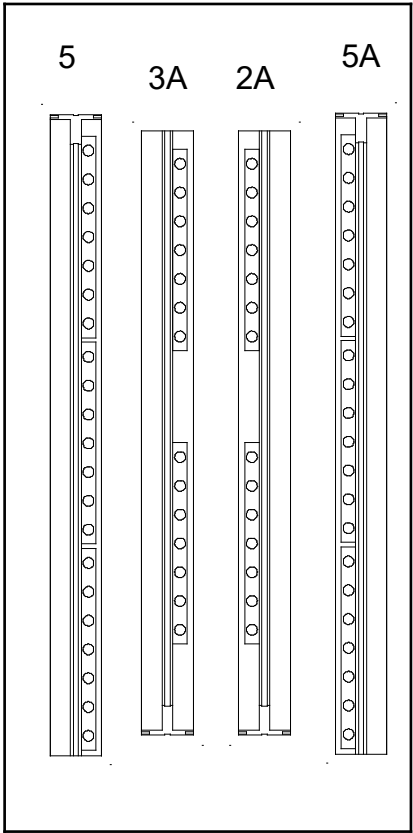
Top View of Each Level



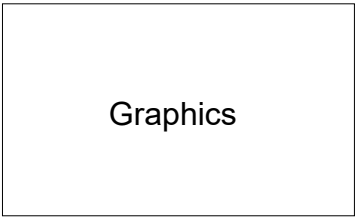
Level 1



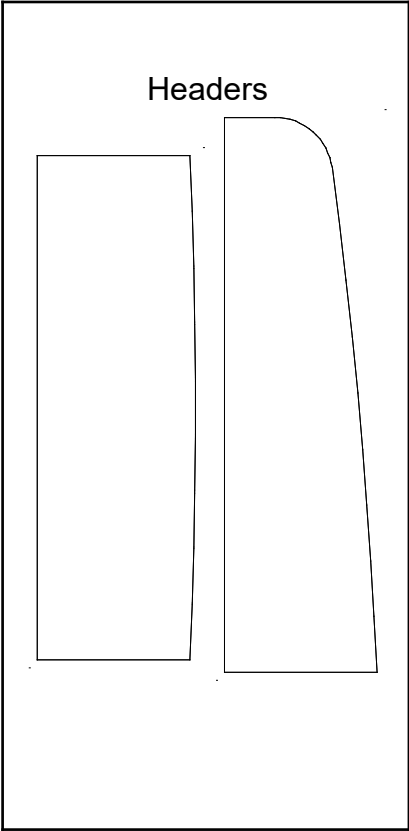
Level 2



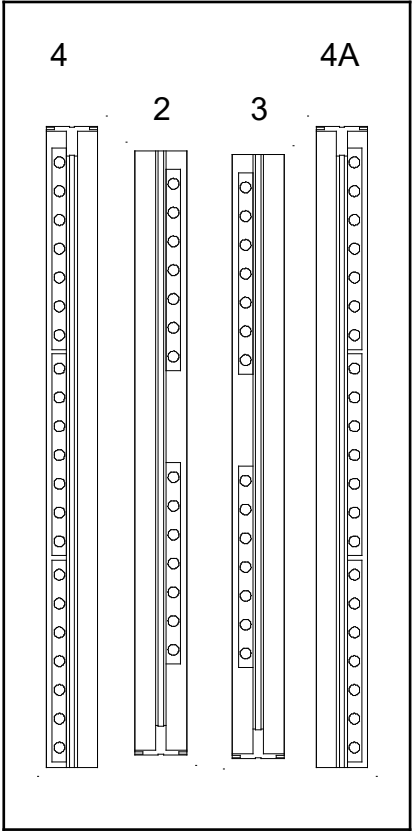
Level 3



Top View of Each Level



Level 1

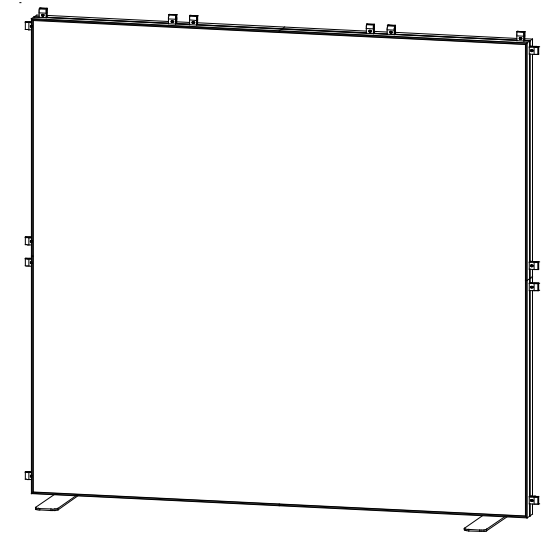
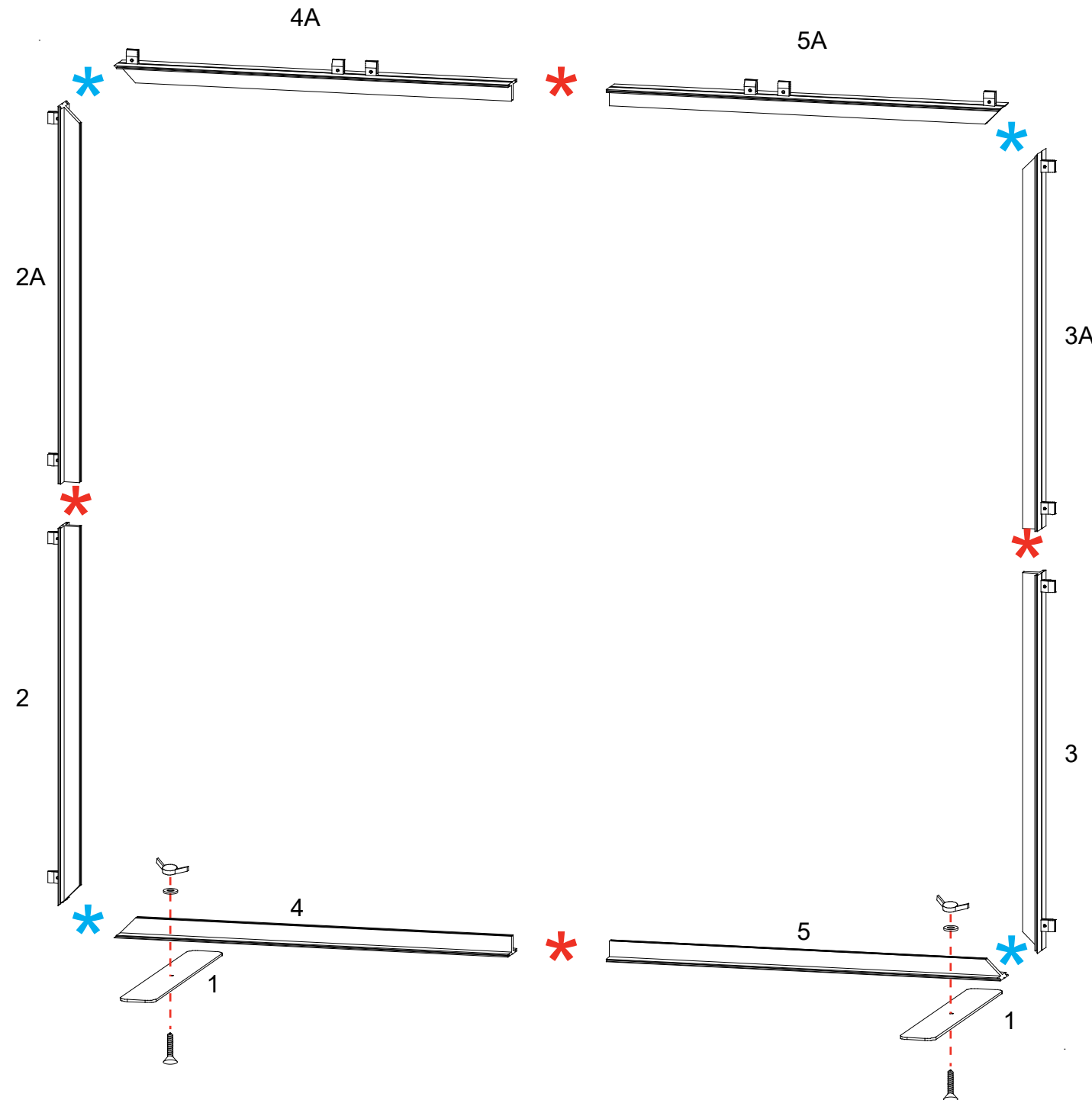
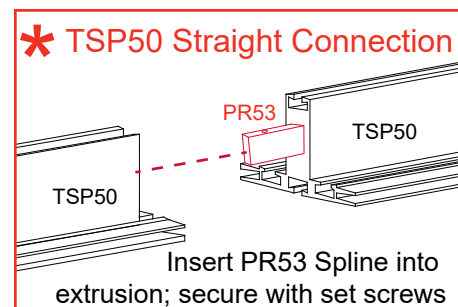
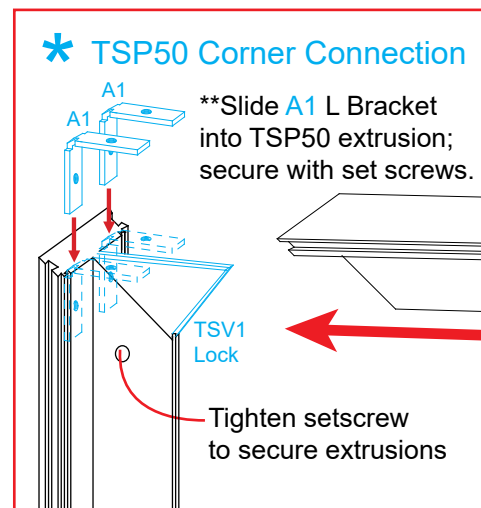


Level 2

Item	Qty.	Description
1	2	Base Plate
2/2A	1/1	42"h TSP50 Vertical Extrusion
3/3A	1/1	42"h TSP50 Vertical Extrusion
4/4A	1/1	44.5"h TSP50 Horizontal Extrusion
5/5A	1/1	44.5"h TSP50 Horizontal Extrusion

Steps:

- 1) Install Base Plates [1] to lower horizontals [4,5] using bolts & wing nuts.
- 2) Attach verticals [2-2A], [3-3A] and horizontals [4-5] & [4A-5A] together.
See **TSP50 Straight Connection** detail.
- 3) Connect horizontal assemblies [4/5] & [4A/5A] between vertical assemblies [2/2A] & [3/3A].
See **TSP50 Corner Connection** detail.

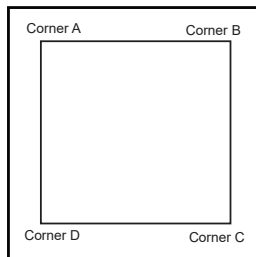


When assembled

Steps:

- 1) Attach wings and headers to assembly using A10 clamps. See [A10 Clamp Attachment](#) detail.
- 1) Connect lighting power cords & transformers, as shown.
- 2) Apply SEG graphic to front of lightbox.
- 3) Apply SEG blocker to back of lightbox.

SEG Graphic Installation



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



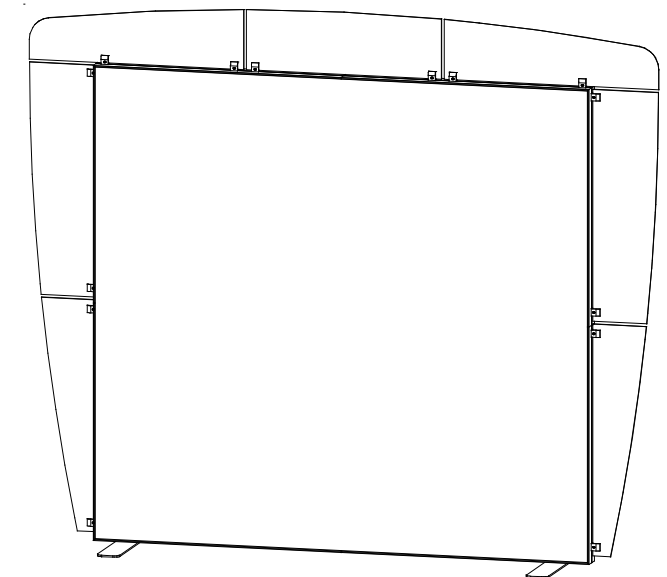
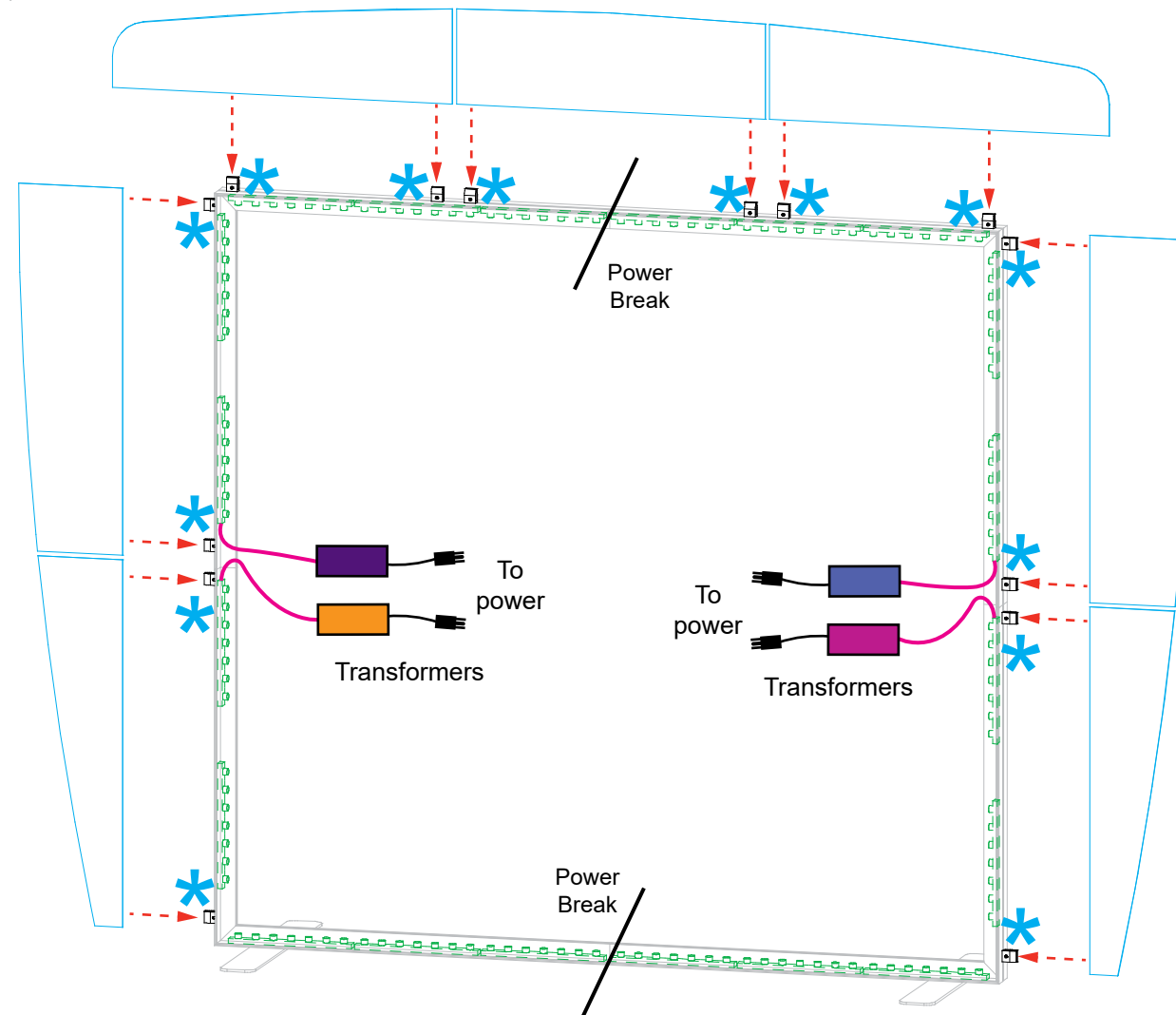
Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

Graphic Removal



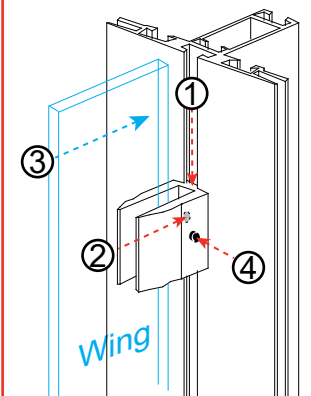
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



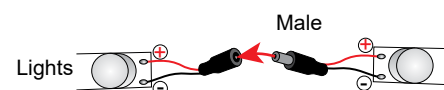
When assembled

* A10 Clamp Attachment



- 1) Slide A10 connector into groove of extrusion.
- 2) Tighten set screw to secure A10 to extrusion.
- 3) Insert Wing into Clamp.
- 4) Tighten knob to secure Wing in place.

Light to Light Attachment



Light to Transformer Attachment

