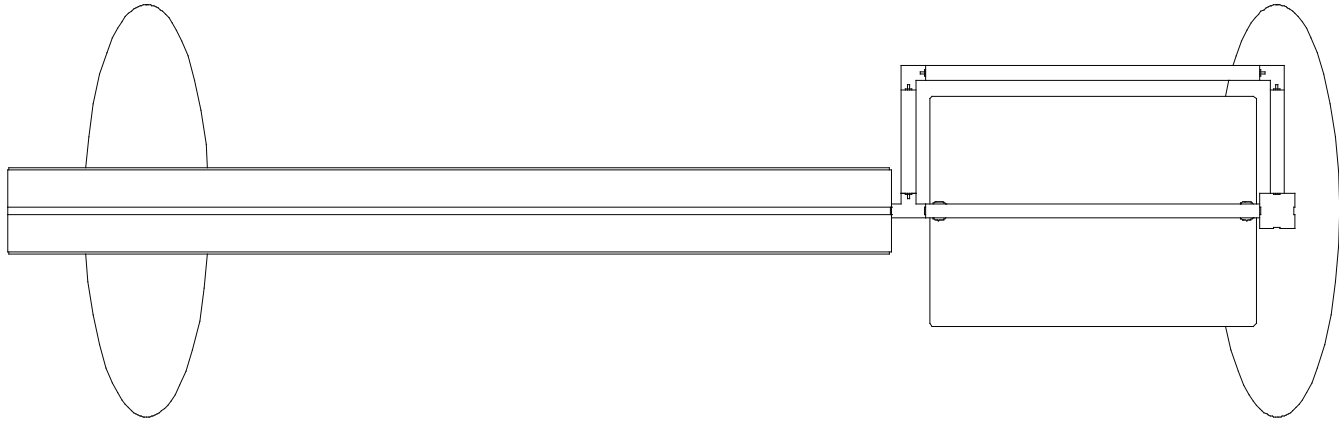
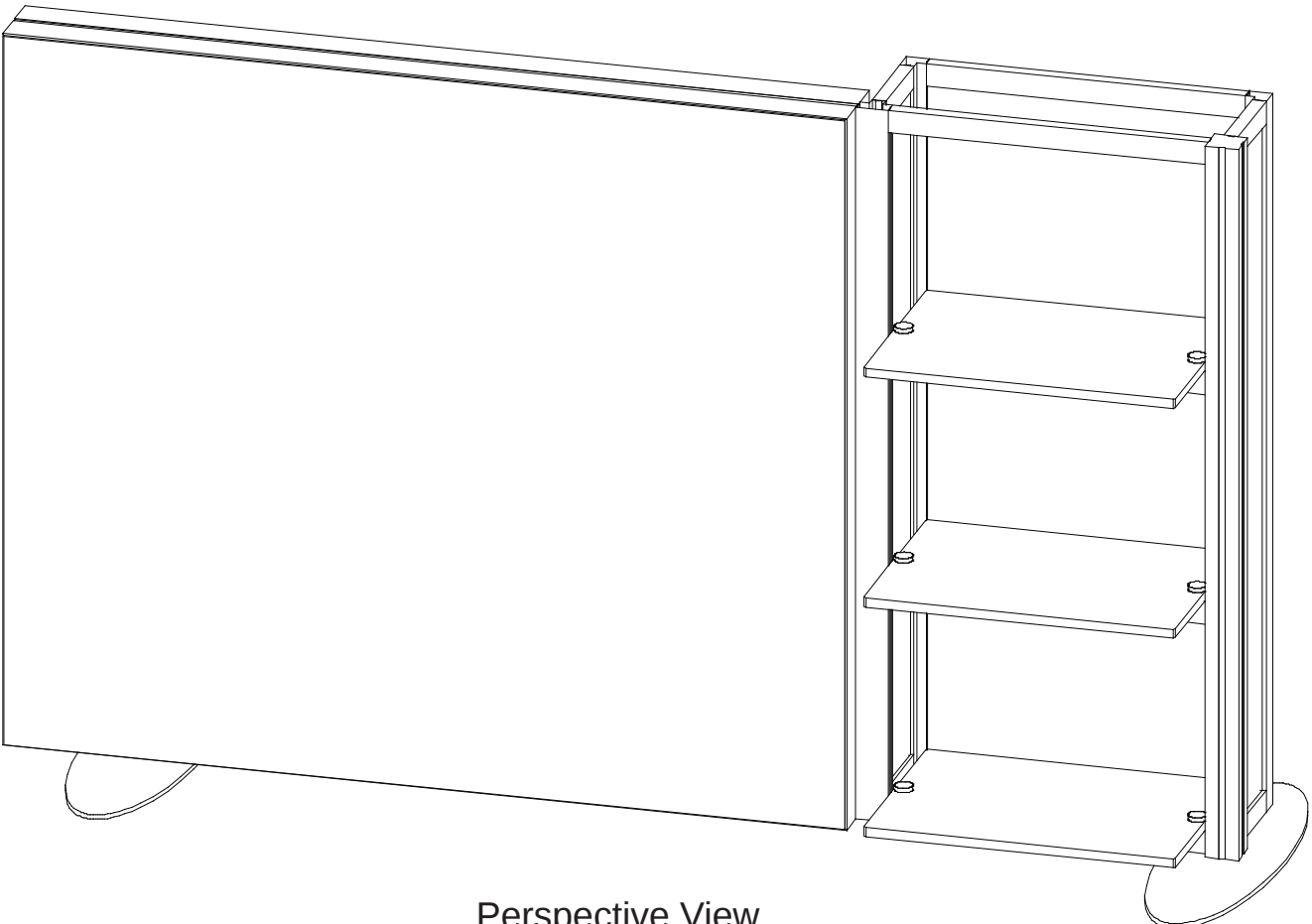




Plan View



Perspective View

SETUP INSTRUCTIONS

General Setup Instructions

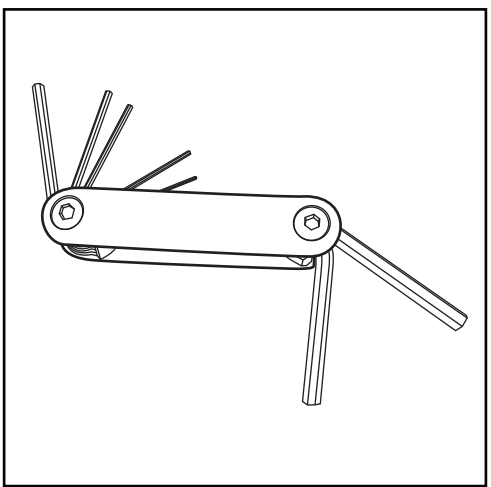
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

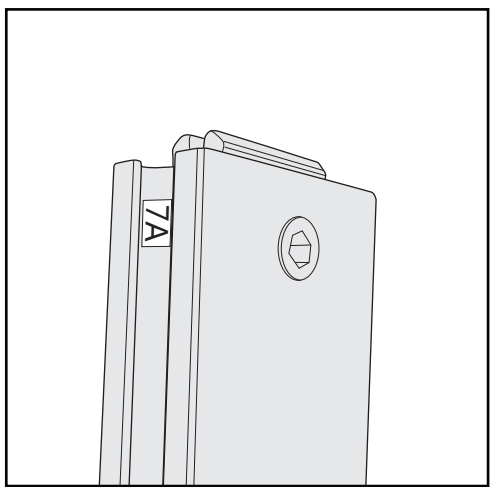
- For Cleaning Metal, Plex, & Laminate Parts:
Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
All provided packing materials are for ease of repacking & component protection.

Disassembly

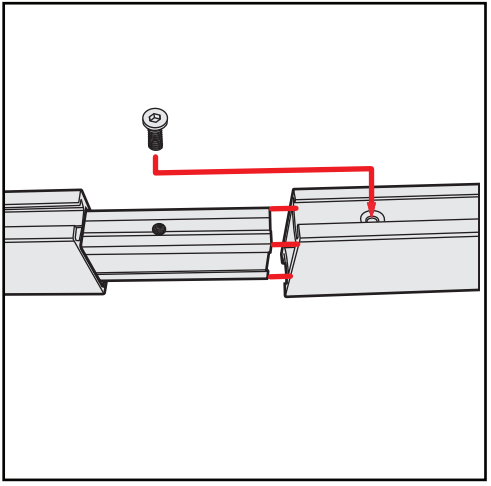
- For loss prevention, tighten all set screws and locks during disassembly.



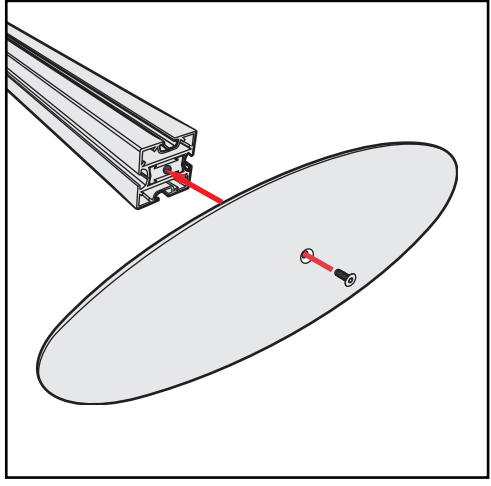
Hex Tool - Essential for Assembly



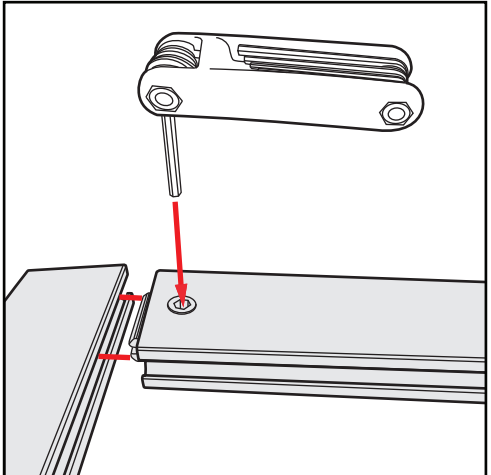
Part Identification - Numbering



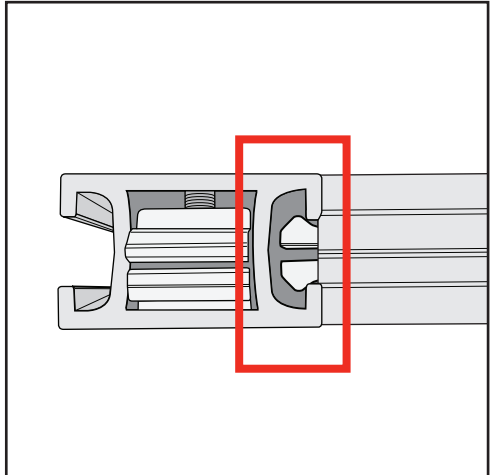
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED

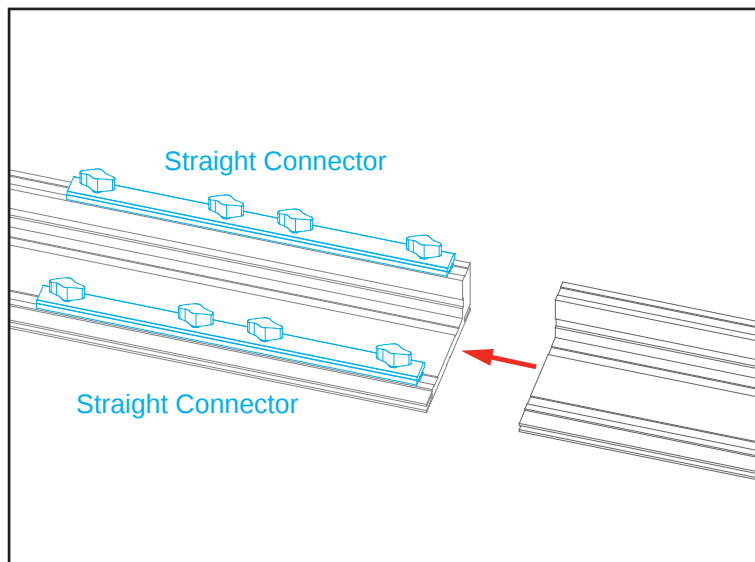


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

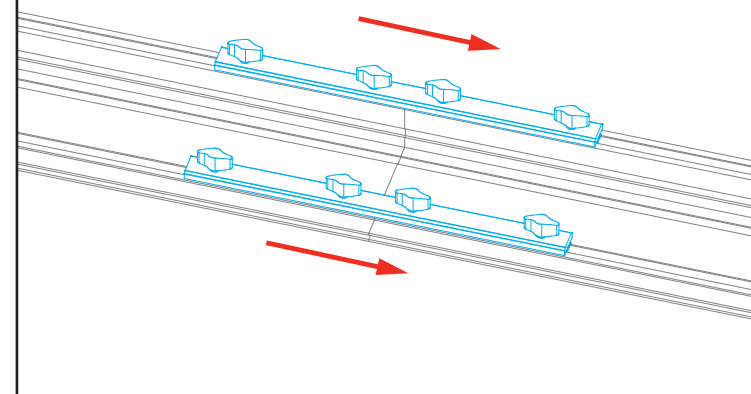
Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions.
Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

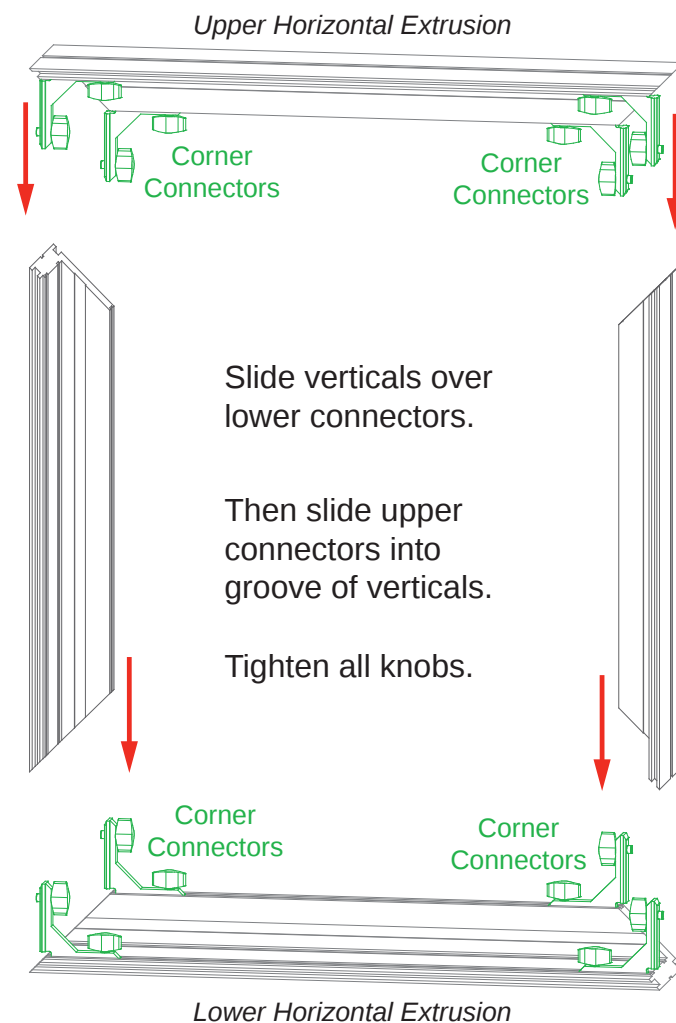
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

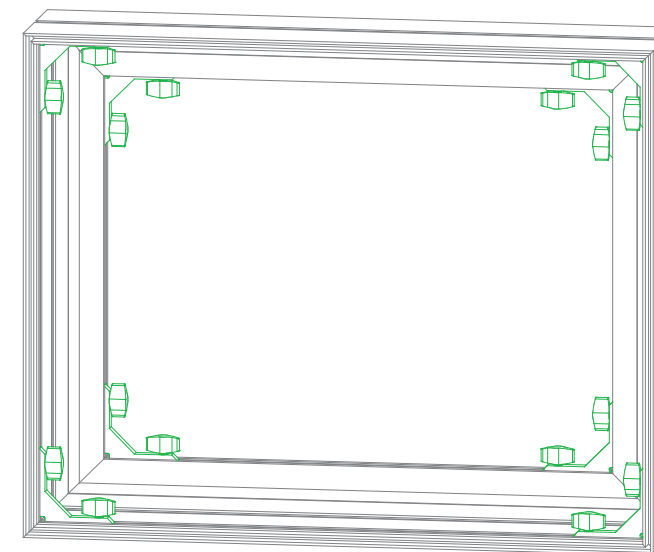
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

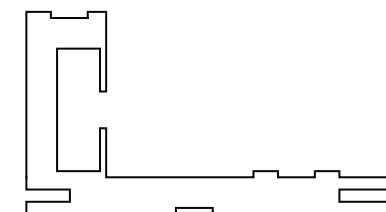


Adjust connectors if necessary to prevent gaps in connection.

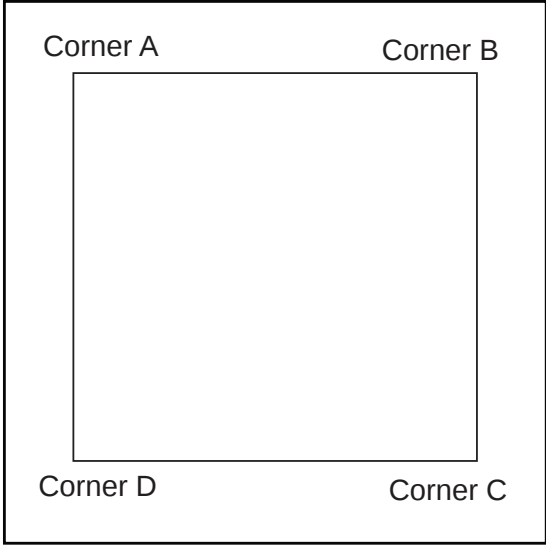


COMPLETED ASSEMBLY

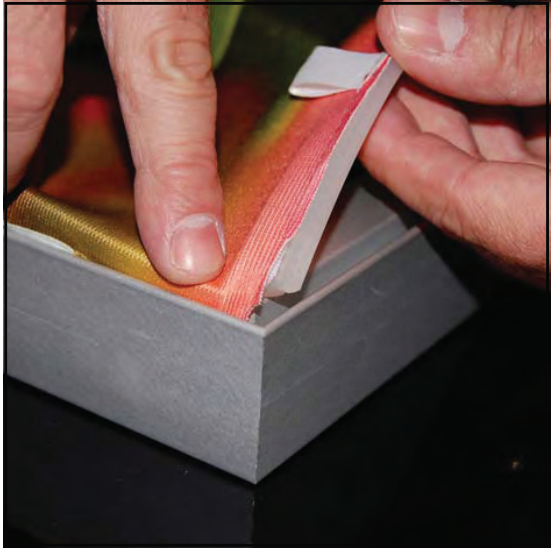
All knobs must be tightened securely to ensure a proper connection.



CEI110 Profile



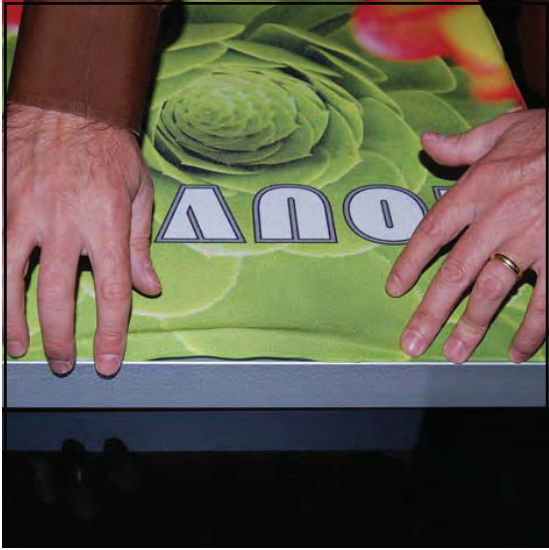
It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

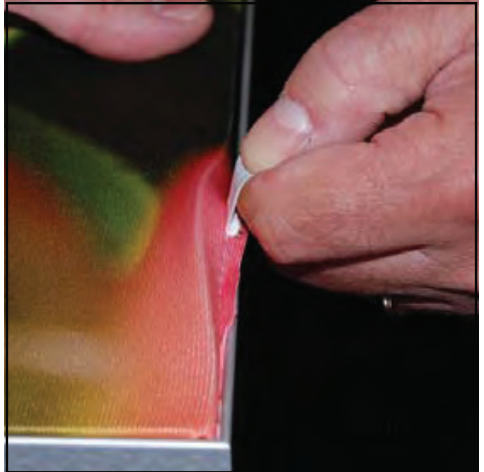


Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



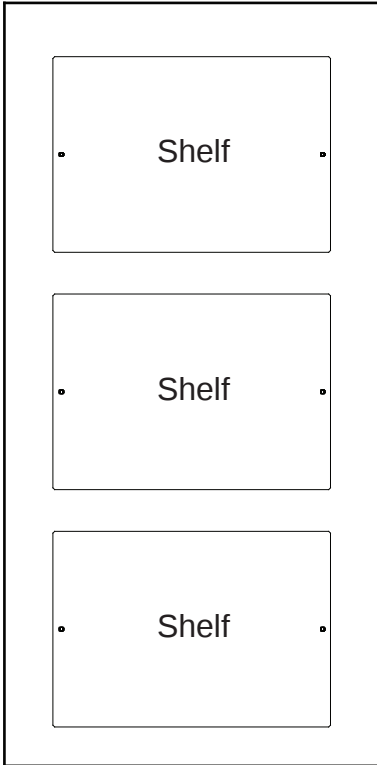
Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal

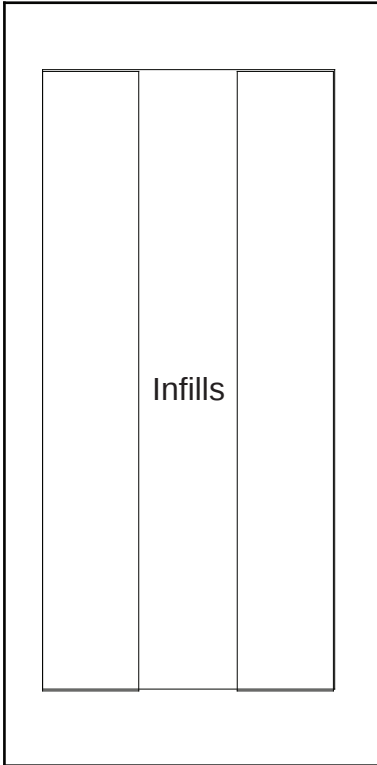


To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

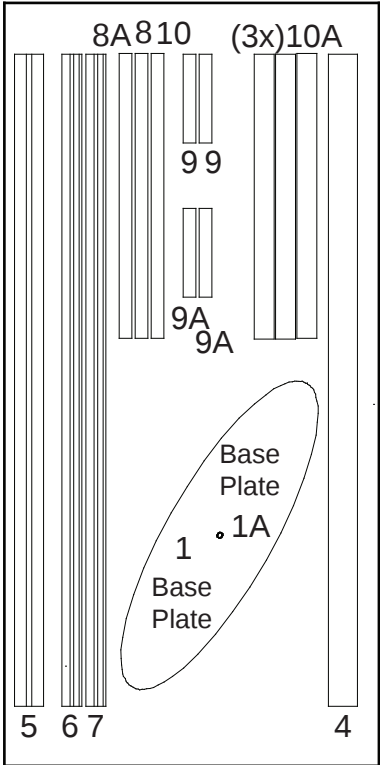
Top View of Each Level



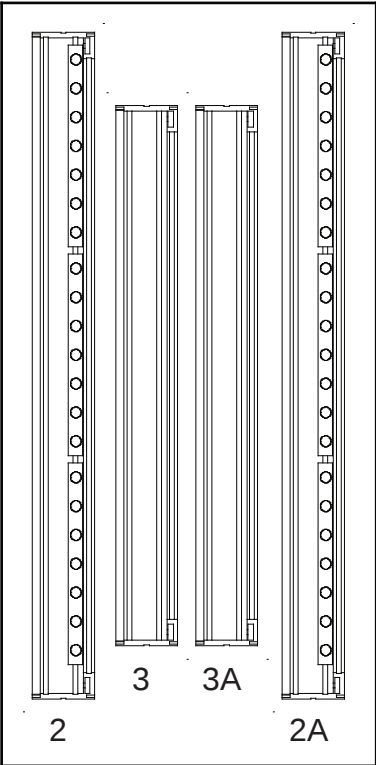
Level 1



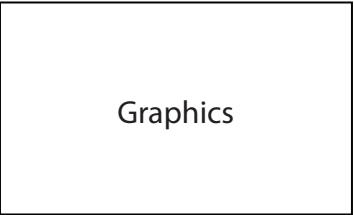
Level 2



Level 3



Level 4



Item	Qty.	Description
1/1A	1/1	Base Plate
2/2A	1/1	46" CEI110 Horizontal Extrusion
3/3A	1/1	40" GS220 Vertical Extrusion
4	1	40" GS220 Vertical Extrusion
5	1	40" S44 Vertical Extrusion
6	1	40" GS220 Vertical Extrusion
7	1	40" GS220 Vertical Extrusion
8/8A	1/1	17.4075" Z45 Horizontal Extrusion
9/9A	2/2	5.4022" Z45 Horizontal Extrusion
10/10A	1/3	17.3976" Z45 Horizontal Extrusion

- Steps:
- 1) Attach base plate [1] to horizontal [2] using bolt, washer, and wing nut.
 - 2) Attach base plate [1A] to vertical [5] using bolt.
 - 3) Assemble lightbox frame [2,2A,3,3A] together. See, General Information sheet, Corner Bracket Installation details.
 - 4) Assemble verticals [4,5,6,7] using horizontals [8,9].
 - 5) Slide Infills between and secure with horizontals [8A,9A] on top.
 - 6) Connect vertical [4] to vertical [3A]. See **GS300 to CEI110 Connection** detail.
 - 6) Attach horizontals [10,10A] between verticals [4,5].
 - 7) Connect shelves to horizontals [10A] using connectors and caps. See **Shelf Connection** detail.
 - 8) Connect lighting power cords and attach transformer. See **Light to Light Connection** & **Light to Transformer Connection** details.

