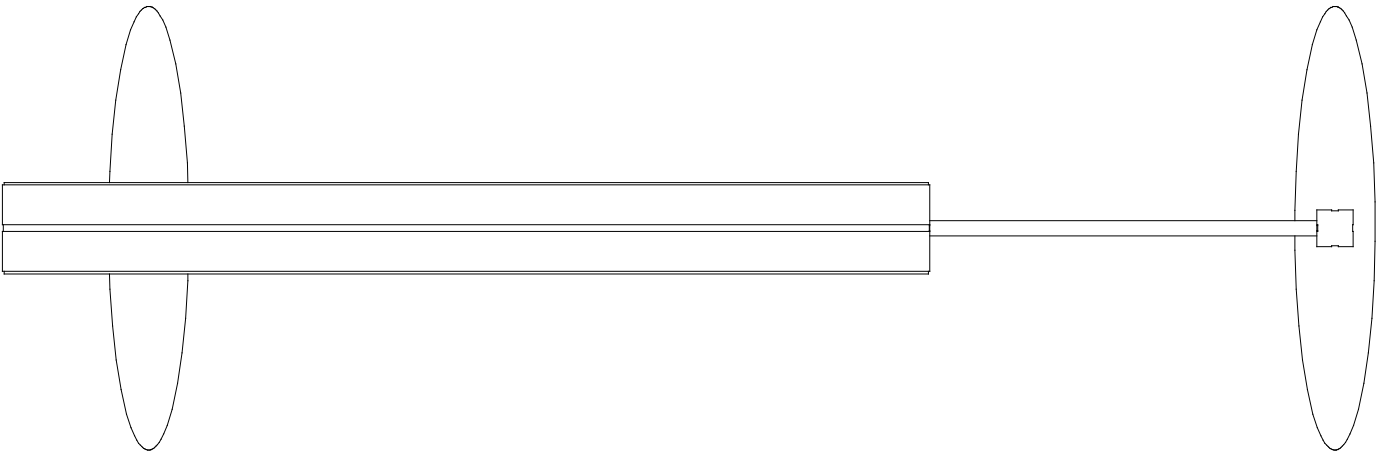
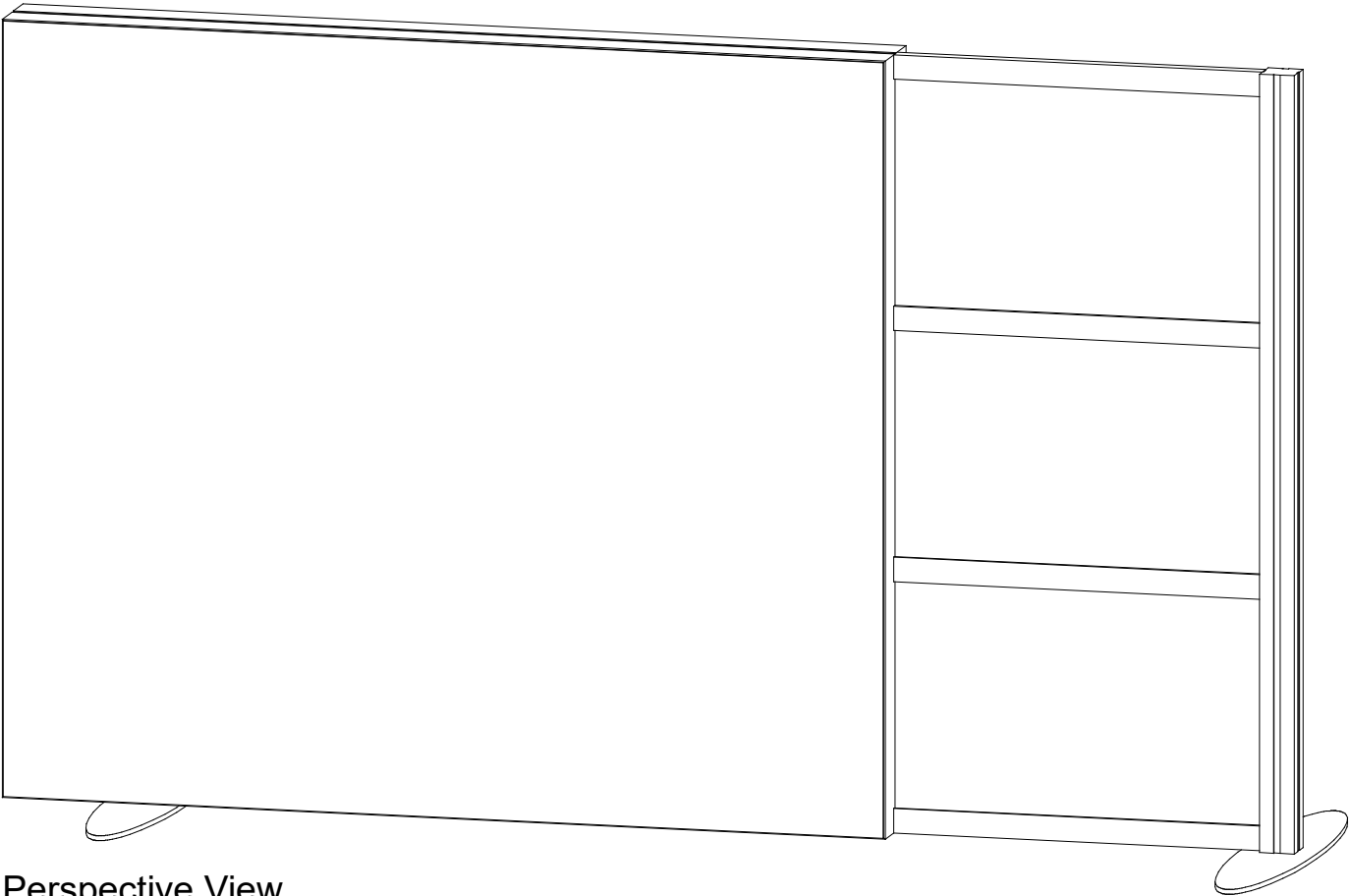




Top View

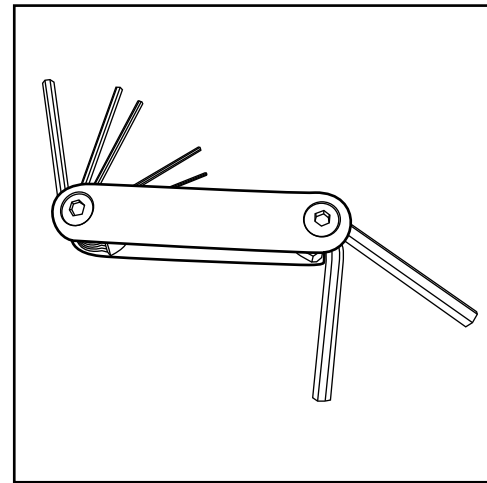


Perspective View

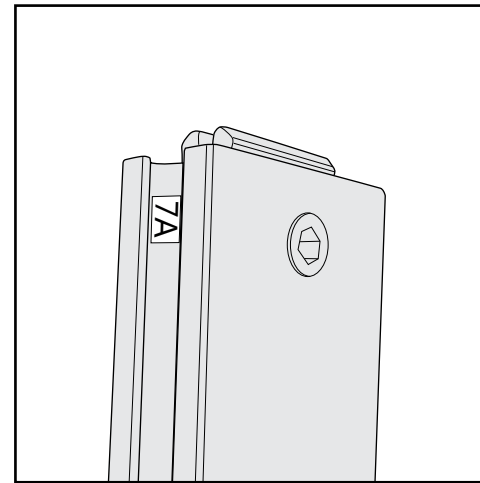
SETUP INSTRUCTIONS

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.



Hex Tool - Essential for Assembly



Part Identification - Numbering



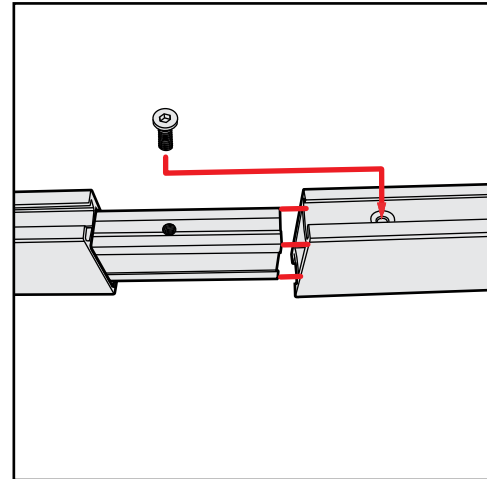
WARNING

Cleaning & Packing

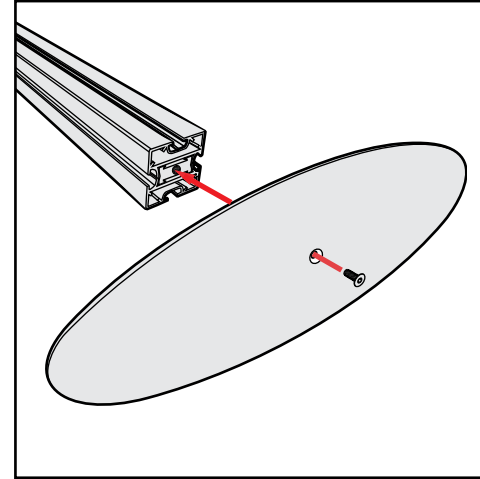
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



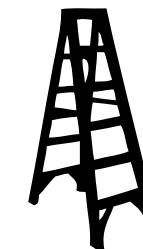
Spline Connection



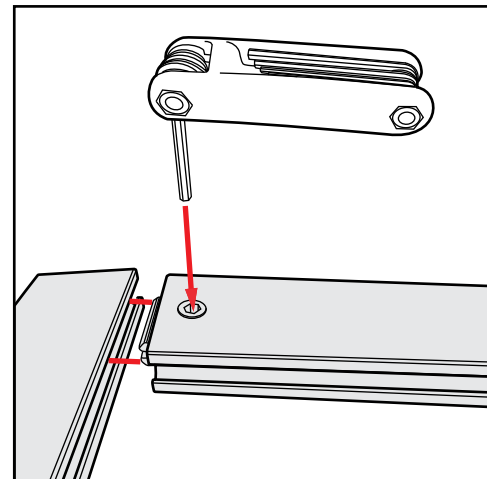
Base Plate & Extrusion Connection



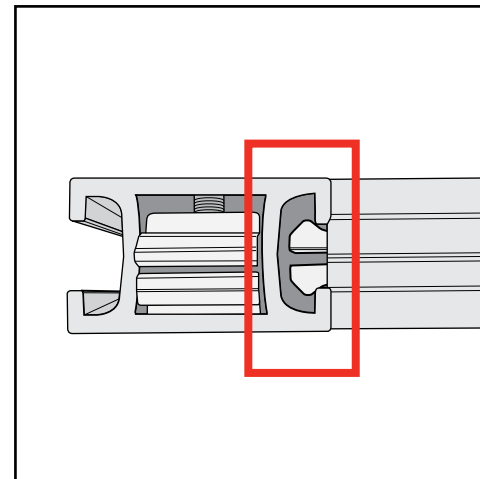
DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED



Extrusion & Lock Connection



Engaged Lock

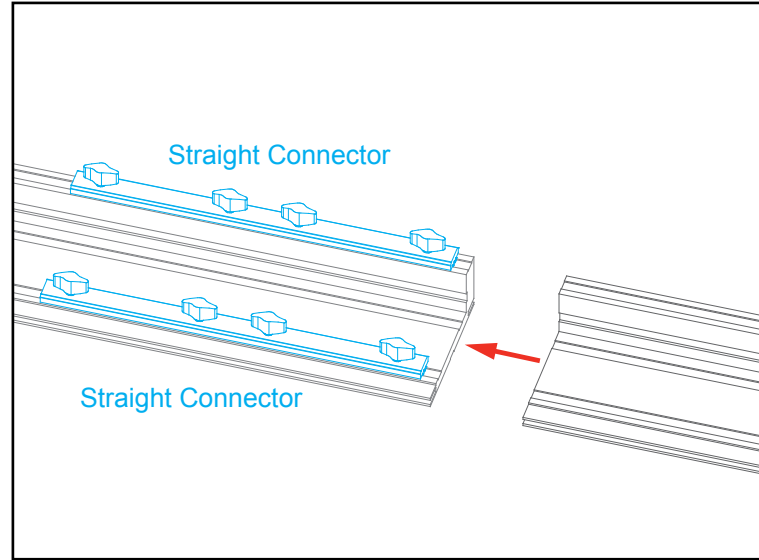


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

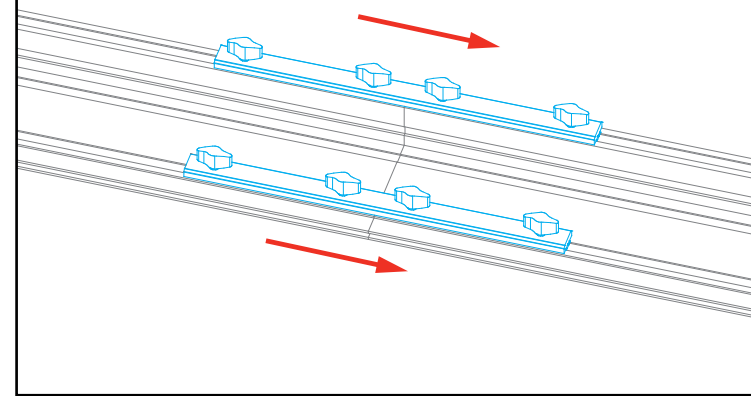
Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions.
Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

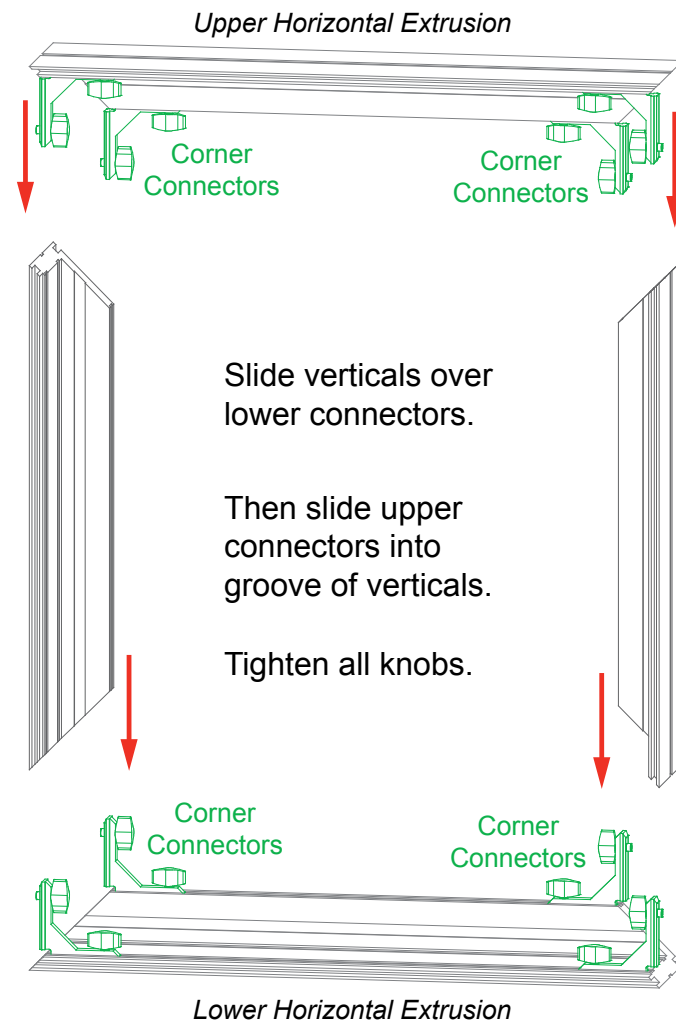
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

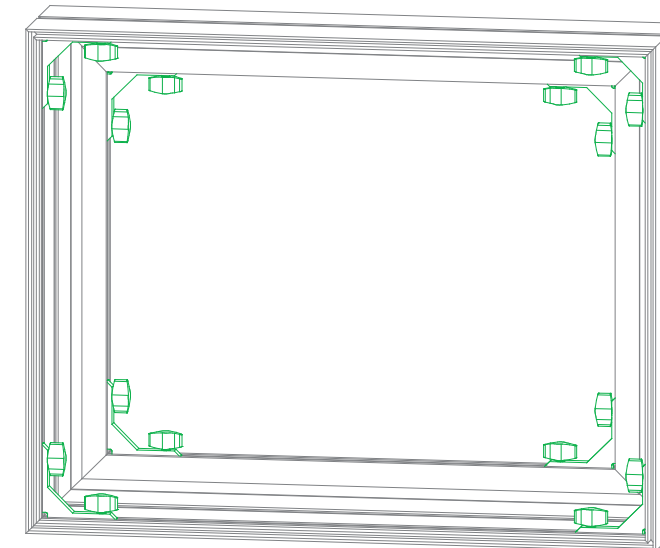
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

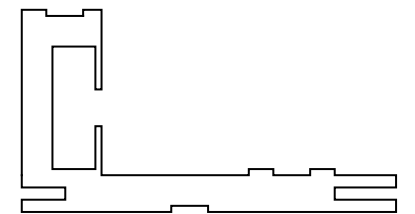


Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

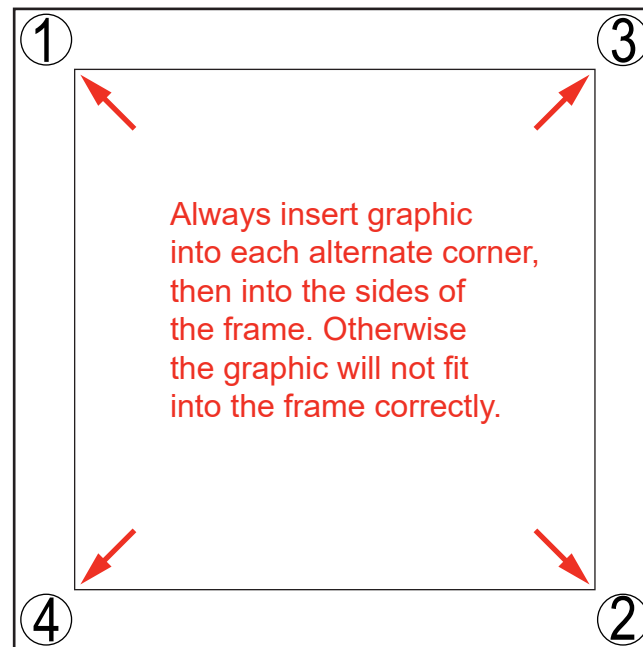


CEI110 Profile

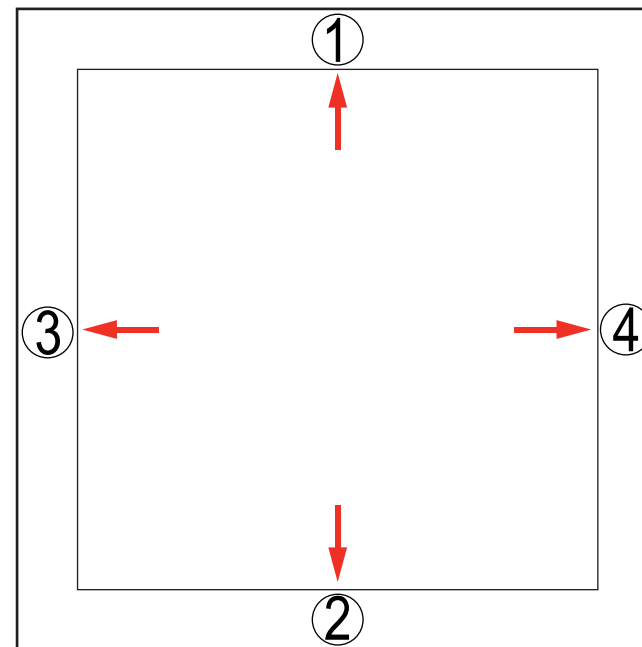
SEG Graphic Installation *in 3 Steps*

The Perfect Fit

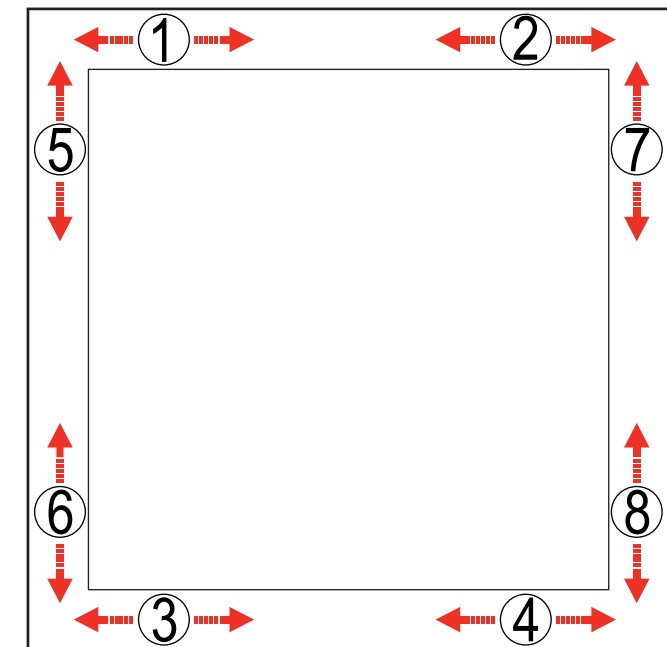
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner **1**, with fabric to the outside.

Repeat for opposite corner **2**, then corner **3**, then corner **4**.

Once corners are attached, press the middle of edge **1** into the channel. Then press middle of edge **2** into the channel on opposite side.

Repeat with edge **3** & **4**.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location **1**. Repeat the process between center and corner at location **2**.

Do the same for welt on opposite side, at locations **3** & **4**. Then repeat for locations **5** & **6** and **7** & **8**.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.

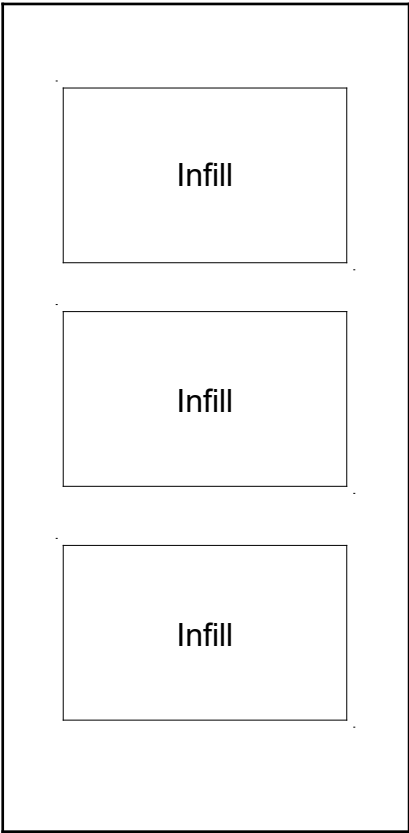


To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

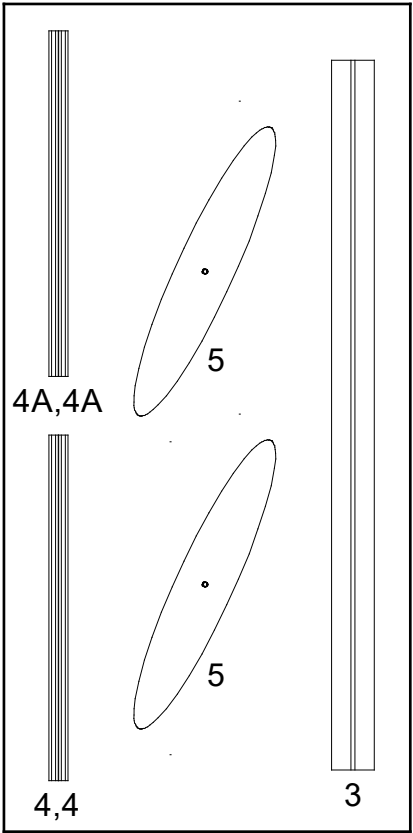
Install video:



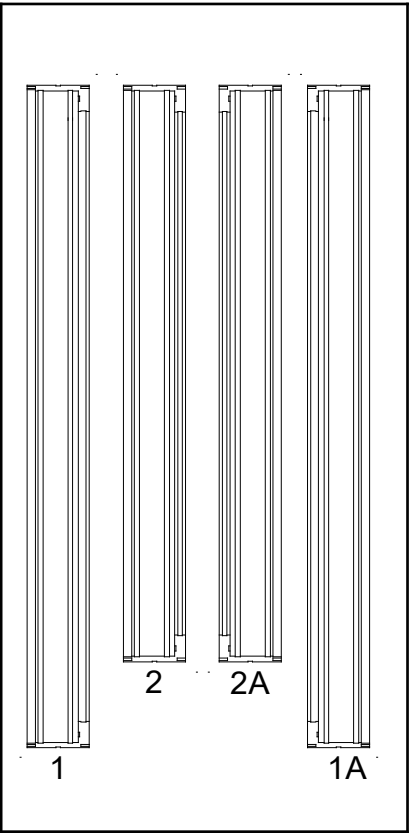
Top View of Each Level



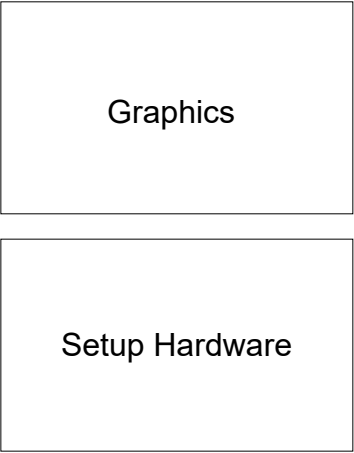
Level 1 (Bottom Level)



Level 2

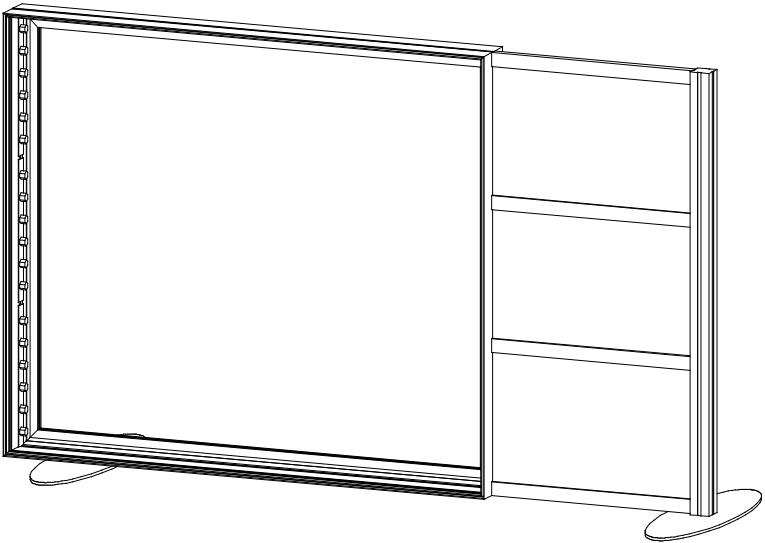


Level 3



Item	Qty.	Description
1,1A	1,1	46" Horizontal Extrusion
2,2A	1,1	40" Vertical Extrusion
3	1	40" Vertical Extrusion
4,4A	2,2	19.189" Horizontal Extrusion
5	2	Base Plate

- Steps:
- 1) Assemble extrusions [1] [1A] [2] and [2A] flat on floor. See CEI110 Tool-Less Assembly sheet.
 - 2) Attach base plates [5] to horizontal [1], using M10 bolt, washer, and wing nut. Attach base plate [5] to vertical [2A], using M8 bolt.
 - Note: Base plate [5] stays attached to [3], when packing.**
 - 3) Connect horizontals [4] and [4A] to vertical [2A]. Tighten locks to secure.
 - 4) Insert Infills between horizontals [4] and [4A], then secure with vertical [3].
 - 5) Connect lighting power cords and attach transformer.
 - 6) Apply SEG graphic to front and blocker fabric to back of assembled Light Box. See General Information sheet for SEG Graphic Installation detail.



Completed Assembly

Keep base plate [5] attached to vertical [3], when packing.

