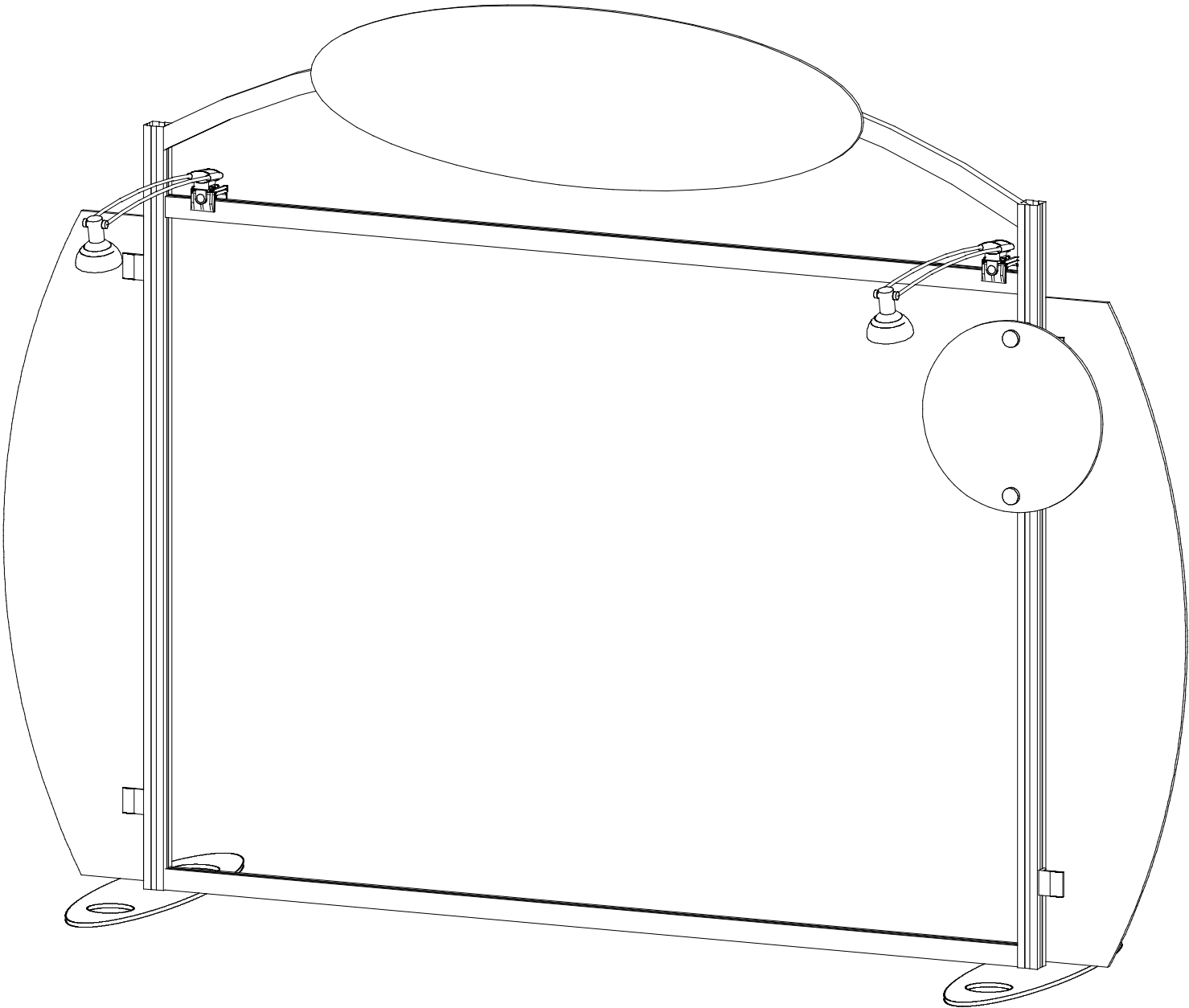




Plan View

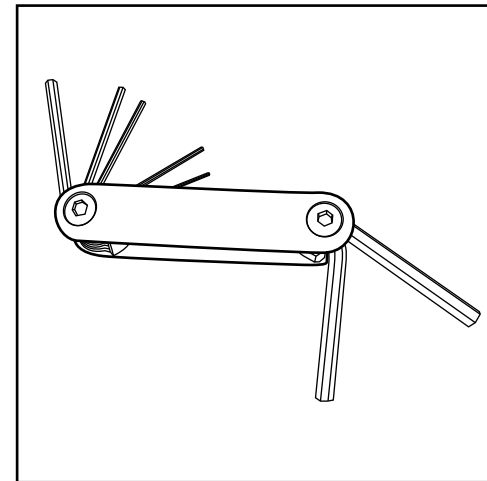


Perspective View

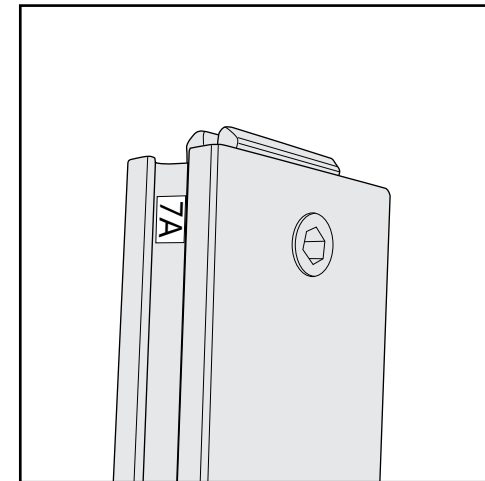
SETUP INSTRUCTIONS

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.



Hex Tool - Essential for Assembly



Part Identification - Numbering



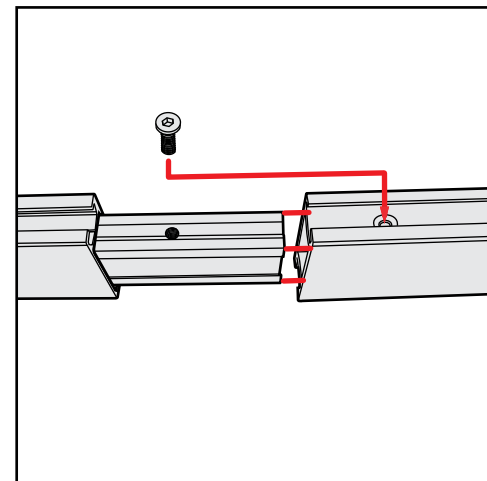
WARNING

Cleaning & Packing

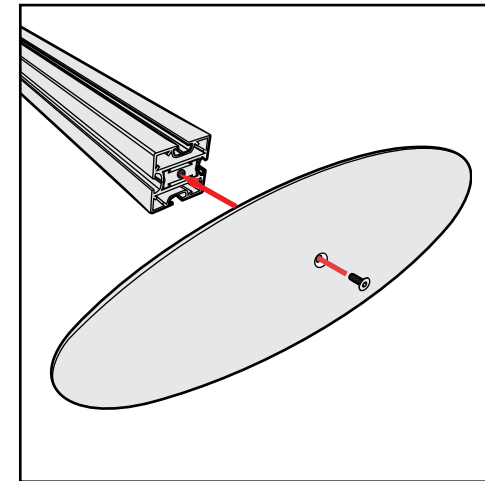
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



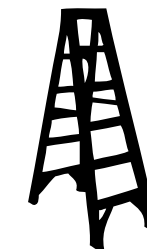
Spline Connection



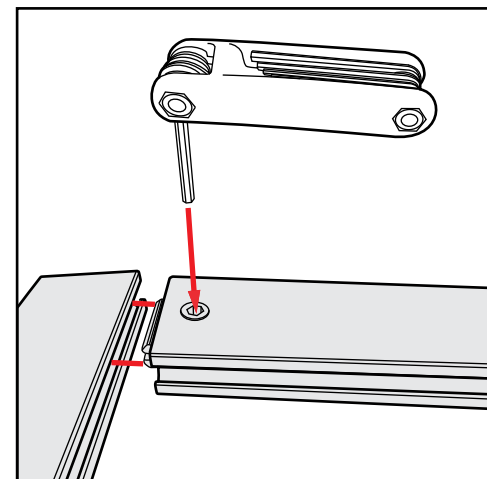
Base Plate & Extrusion Connection



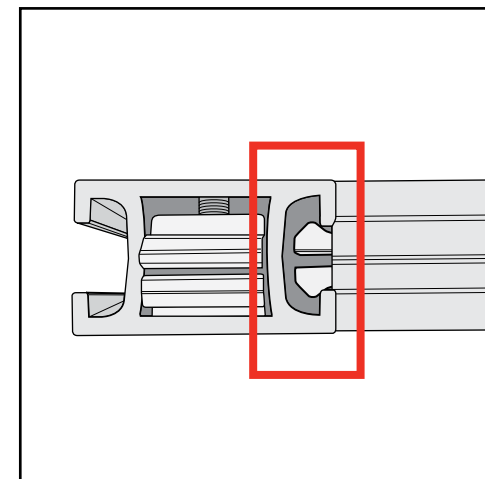
DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED



Extrusion & Lock Connection



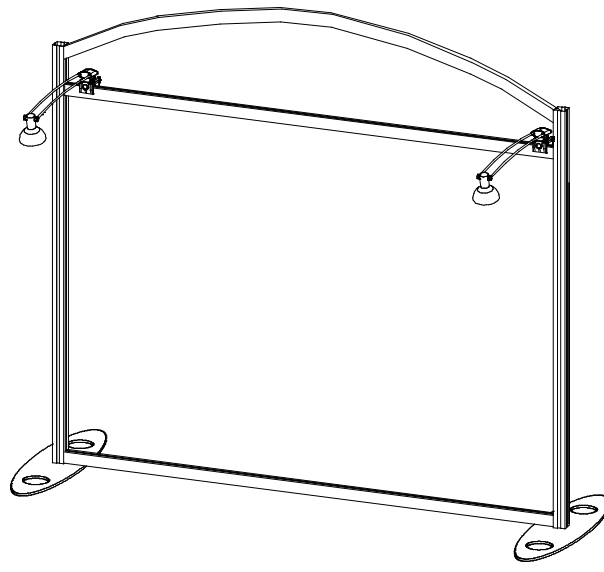
Engaged Lock



ALL CONNECTIONS MUST
BE TIGHTLY SECURED

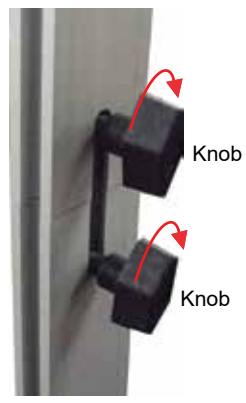
Item	Qty.	Description
1	2	Base Plate
2	1	44" S40 Vertical Extrusion
3	1	44" S40 Vertical Extrusion
4A,4B	1,1	27.5" Z33 Horizontal Extrusion
5A,5B	1,1	27.5" Z33 Horizontal Extrusion
6A,6B	1,1	2.5" S40 Angle-Cut Vertical Extrusion
7A,7B	1,1	28.13" Z31 Curved Horizontal Extrusion

- Steps:
- 1) Attach base plates [1] to vertical extrusions [2] and [3].
 - 2) Connect horizontal extrusions [4A to 4B] and [5A to 5B], using connection bars. See **Straight Connection with Knobs** detail.
 - 3) Attach horizontal assemblies [4A/4B] and [5A/5B] between vertical extrusions [2] and [3].
 - 4) Connect [6 to 2] and [6A to 3]. See **2.5" Angle-Cut Extrusion Attachment** detail.
 - 5) Attach [7A] to [7B].
 - 6) Connect assembly [7A/7B] between verticals [6] and [6A].
 - 7) Attach graphic to assembled frame.
 - 8) Connect lights to [5A/5B]. See **Light Connection** detail.



When assembled

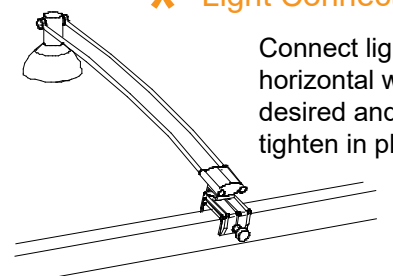
★ **Straight Connection with Knobs**



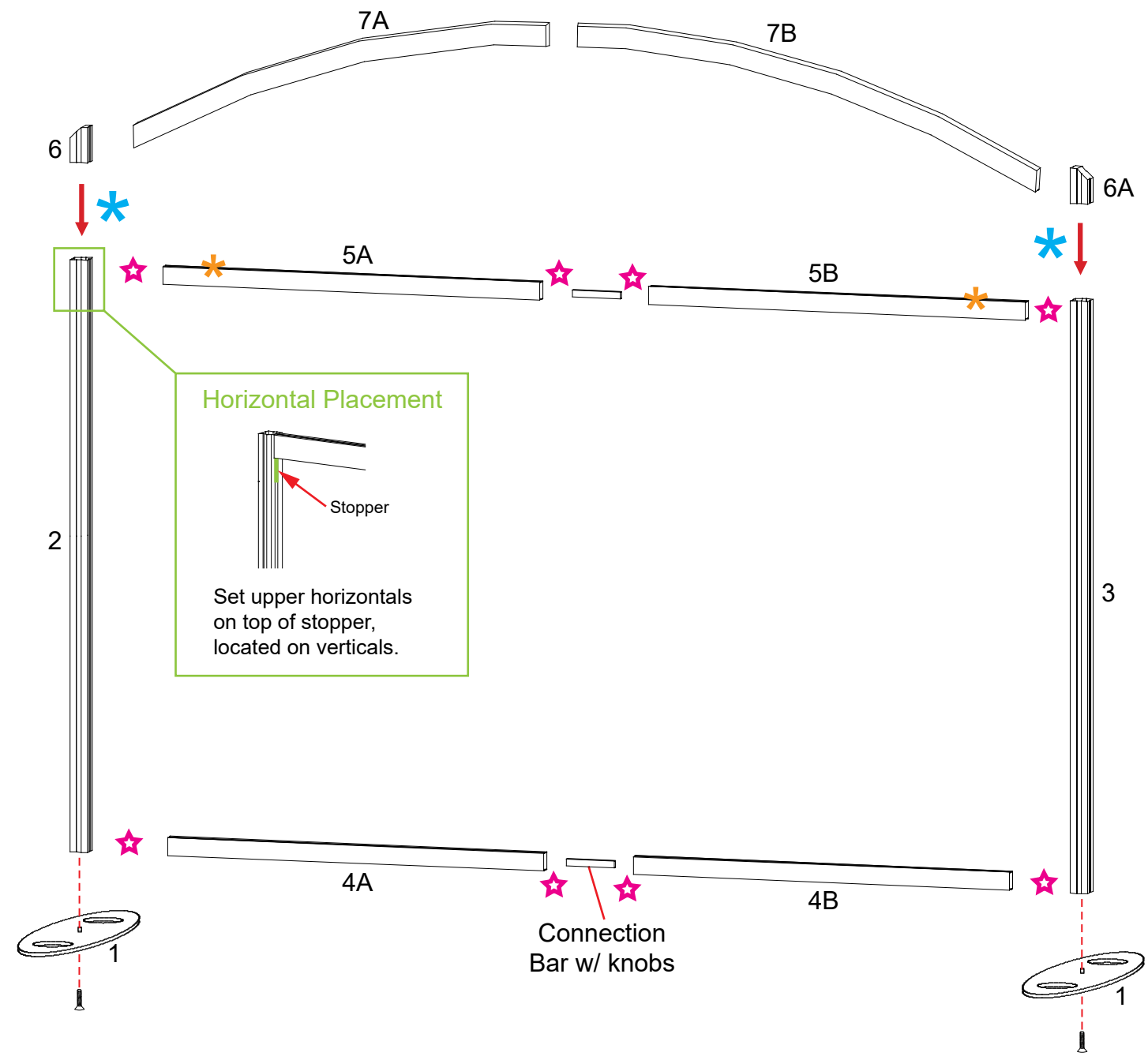
Slide connection bar between extrusions, then turn knobs clockwise to tighten lock.

Do not over tighten Knobs

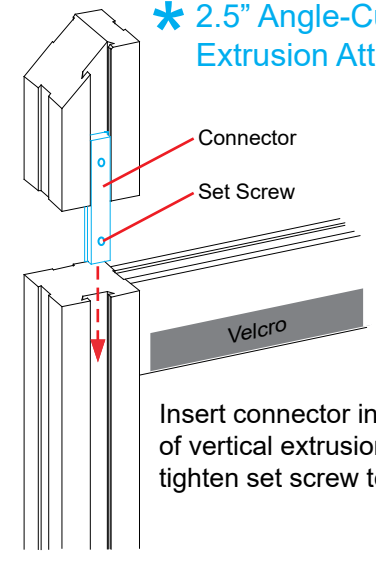
★ **Light Connection**



Connect light to horizontal where desired and tighten in place.



★ **2.5" Angle-Cut Extrusion Attachment**

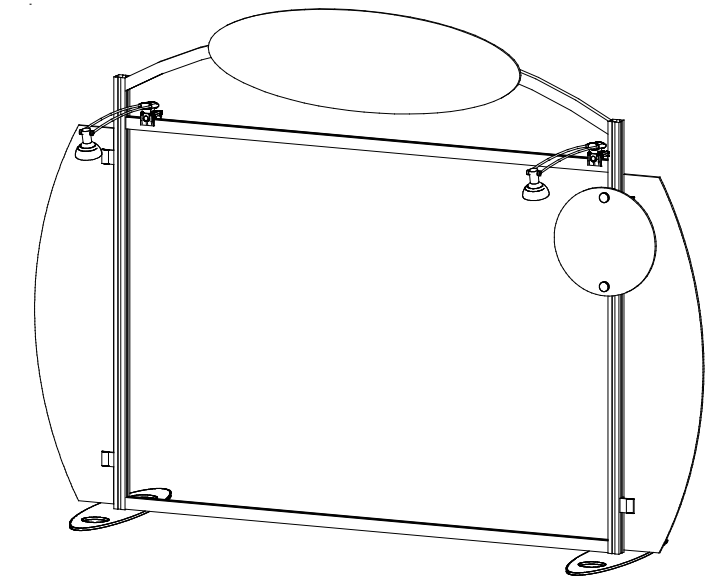


Insert connector into groove of vertical extrusion, then tighten set screw to secure.

Back View of Backwall

Steps:

- 1) Connect graphic header to Velcro on assembly [7A/7B].
- 2) Attach wings to A10 clamps on verticals [2] and [3].
- 3) Attach graphic sign to vertical [3], using standoffs and screw caps.
See [Graphic Sign](#) detail.



Completed Assembly

